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Shishir Pandya, Gabriel Velarde, Lei Zhang, and Lane W. Martin

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Pyroelectric and Electrocaloric Effects in Ferroelectric Silicon-Doped Hafnium Oxide Thin Films

Shishir Pandya,¹ Gabriel Velarde,¹ Lei Zhang,¹ Lane W. Martin^{1,2,*}

¹Materials Science and Engineering, University of California, Berkeley, Berkeley, CA 94720, USA and

²Materials Sciences Division, Lawrence Berkeley National Laboratory, Berkeley, California 94720, USA *

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The emergent ferroelectricity in HfO₂-based systems has attracted significant attention as this simple binary high-k dielectric now offers the possibility of a non-volatile function. In this work, we employ zero field and field-dependent pyroelectricity to show that thin films of silicon-doped HfO₂ do exhibit a broken-inversion symmetry and are indeed ferroelectric. In addition, the pyroelectric response is found to exhibit a wake-up behavior akin to the wake-up phenomenon observed in the ferroelectric polarization with electric-field cycling. Using polarization-electric field hysteresis measurements, this wake-up phenomenon is attributed to the presence of defect dipoles which explains the measured pyroelectric response. Finally, direct electrocaloric measurements are performed on these silicon-doped HfO₂ thin films for the first time, revealing an electrocaloric coefficient ~ 4 times larger in magnitude than that expected for the measured pyroelectric coefficient. This enhancement is explained using the plausible role played by defect dipoles that contribute to additional configurational or dipolar entropy.

I. INTRODUCTION

While there is increasing evidence to support the existence of intrinsic ferroelectricity in the simple binary oxide HfO₂, pyroelectricity, the requisite property that confirms a polar phase in which ferroelectricity can occur, has remained relatively unexplored. Probing the temperature-dependent changes in the spontaneous polarization (the pyroelectric effect or PEE) would, therefore, not only prove if the point-group symmetry of the crystal permits ferroelectricity,¹ but also gauge the extent of the susceptibility of the polarization to any change in the temperature. Prior reports² using indirect measurement techniques have claimed the existence of an exorbitantly large PEE in silicon-doped HfO₂ (Si:HfO₂) which was attributed to a temperature-driven phase transition, while more recent work using a phase-sensitive detection technique^{3,4} on zirconium-doped HfO₂⁵ and Si:HfO₂^{6,7} has shown that PEE in these simple fluorite structures is rather modest. Furthermore, since any pyroelectric material also exhibits the electrocaloric effect (ECE), there is growing interest to explore how much an electric field can perturb the dipolar entropy and, therefore, the temperature in this CMOS-compatible system. Recent work on zirconium-doped HfO₂ thin films, using indirect measurement techniques (which are often misleading as they are readily confounded by spurious contributions in thin films)⁸, have suggested the existence of a large ECE.⁹ Despite this observation, a plausible mechanism for the large values has remained elusive calling into question the veracity of such reports. A detailed study is therefore essential to develop a deeper physical insight into the electrothermal response and to explore the potential for pyroelectric energy conversion^{10,11} and electrocaloric solid-state cooling¹² in this new lead-free and CMOS-compatible ferroelectric.

HfO₂ has various polymorphs in the bulk depending on pressure and temperature. Under atmospheric

pressure, temperature-induced phase transitions from a monoclinic ($P2_1/c$) to tetragonal ($P4_2/nmc$) and finally to a cubic ($Fm\bar{3}m$) phase occur at 1973 K and 2773 K, respectively.¹³ All of these phases possess a center of inversion symmetry and are therefore non-polar. A polar orthorhombic phase ($Pca2_1$), energetically very close to the non-polar monoclinic phase at room temperature,¹⁴ however, can be stabilized under different mechanical^{15–17} and chemical environments. First stabilized with magnesium-doping,¹⁸ different dopants including aluminum,¹⁹ gadolinium,²⁰ lanthanum,²¹ silicon,²² strontium,²³ and yttrium²⁴ have been shown to stabilize ferroelectricity in HfO₂-based systems. In the case of Si:HfO₂, the ferroelectric polarization requires a so-called “wake-up” process²⁵ wherein an initially constricted ferroelectric hysteresis behavior relaxes and the remnant polarization is enhanced after electric-field cycling.²⁶ This is analogous to the phenomena observed in BaTiO₃ single crystals^{27,28} and PbZr_{1-x}Ti_xO₃ ceramics^{29,30} where point defects (vacancies) can occupy energetically favorable sites in the bulk lattice,^{27,28} domain walls,³¹ or grain boundaries³² and form defect dipoles or complexes that create a restoring force favoring a certain direction of spontaneous polarization. Recent work on thin films of Si:HfO₂ has reported the presence of defect dipoles due to non-homogeneously-aggregated oxygen vacancies that can cause the as-grown ferroelectric domains to be preferentially polarized in order to screen the internal bias field.³³ Since, the pyroelectric susceptibility $\left[\pi_i = \left(\frac{\partial \langle P_i \rangle}{\partial T}\right)_E\right]$ strongly depends on the net polarization $[\langle P_i \rangle]$, any change in $\langle P_i \rangle$ due to the presence of defects can significantly alter the pyroelectric response. Furthermore, since the defects can alter the permissible configurational states for the polarization,^{34,35} the additional dipolar entropy change can constitute a novel mechanism for electrocaloric susceptibility $\left[\Sigma_i = \left(\frac{\partial S}{\partial E_i}\right)_T\right]$.

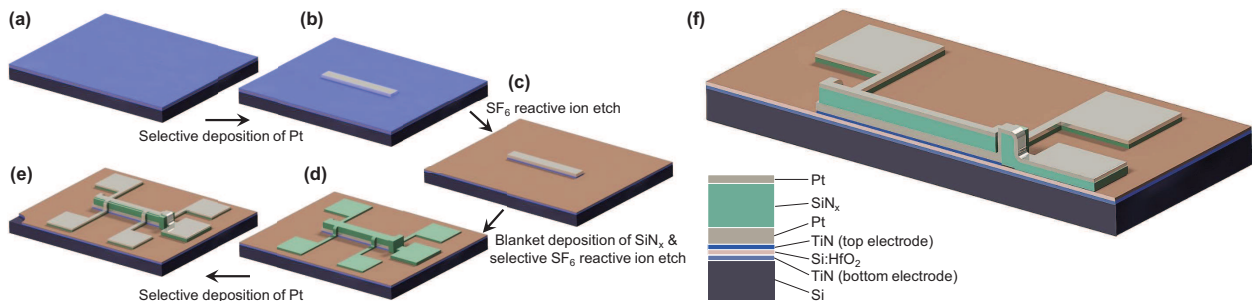


Figure 1. (a-e) Schematic illustration showing the fabrication of the electrothermal device through the various processing steps. (f) Cross-section view of the final device showing the various layers in the heterostructure.

In this work, we investigate the PEE and ECE in 10-nm-thick films of Si:HfO₂. High-frequency, localized heating was employed to measure the pyroelectric coefficient (π) directly using phase-sensitive detection.³⁶ By systematically waking-up the polarization using bipolar electric-field cycling, we investigate the evolution of π . By measuring the wake-up-cycle-dependent ferroelectric-electric field hysteresis loops, the presence of defect dipoles in thin films of Si:HfO₂ is established. In turn, the role of defect dipoles in effecting π is illustrated. Finally, direct measurements are conducted to measure the electrocaloric susceptibility (Σ) for the first time in these ultrathin Si:HfO₂ films. Comparison between π and Σ reveals a significant deviation from the Maxwell relations (Σ is more than ~ 4 times larger than expected for the measured value of π), suggesting that defect dipoles/complexes can potentially contribute to the high-field electrocaloric response through field-driven rearrangement.

II. DEVICE FABRICATION

Electrothermal devices were fabricated using as-received, rapid-thermal-annealed 10 nm TiN/10 nm 5.88 mole% Si:HfO₂/10 nm TiN heterostructures on a doped-silicon wafer produced in the Center for Nanoelectronic Technologies at the Fraunhofer Institute for Photonic Microsystems in Dresden, Germany (Figure 1). The phase of the as-received films was confirmed to be orthorhombic using grazing-incidence X-ray diffraction (Supplementary Material, Figure S1). Briefly, 30 nm of platinum was first sputtered on the as-received metal-ferroelectric-metal trilayer heterostructures (Figure 1a) after lithographically patterning a $300 \times 20 \mu\text{m}^2$ rectangular top electrode (Figure 1b) to enhance the electrical conductivity of an otherwise poorly conducting TiN top electrode. The unneeded top TiN was etched away (using SF₆ plasma-based reactive ion etching) using the above platinum as a hard mask from everywhere except the active device ($300 \times 20 \mu\text{m}^2$ rectangular area) to define the ferroelectric capacitor geometry with the bottom TiN and silicon wafer serving as the bottom electrode and the

platinum on the top TiN serving as the top electrode (Figure 1c). A 200-nm-thick blanket layer of SiN_x was deposited using plasma-enhanced chemical vapor deposition (SiH₄ + NH₃ based) and was selectively etched (using SF₆ plasma-based reactive ion etching) leaving an electrically-insulating layer on the ferroelectric capacitor (Figure 1d). Finally, a 50-nm-thick layer of platinum was sputtered to define the thermal characterization circuit (akin to a 4-point probe pattern) and the contact pad to access the top electrode (Figure 1e). Note that the thermal characterization circuit does not electrically short with the capacitor circuit underneath (Figure 1f).

III. UNDERSTANDING THE PYROELECTRIC EFFECT IN SI-DOPED HFO₂ THIN FILMS

A. Measurement of Pyroelectric Susceptibility

To probe the pyroelectric response in the HfO₂ heterostructures, a 10 mA (rms) sinusoidal heating current was sourced into the microfabricated platinum heating line. 3ω -measurements were conducted to estimate the resulting temperature change in the ferroelectric (Si:HfO₂) (Supplemental Material, Figure S2a).³⁷ Since the substrate (doped-silicon wafer) is electrically conducting, additional experiments confirming the scaling of 1st and 3rd harmonics of the measured response were performed to ensure that there was no electrical cross-talk between the thermal circuit and the top/bottom electrode of the ferroelectric capacitor (Supplemental Material, Figure S2b and S2c).³⁷ For the pyroelectric measurements reported herein, the heating current at a frequency of 1 kHz (1ω) was employed. This heating current results in a temperature oscillation of 0.61 K (rms) at 2 kHz (2ω) as calculated using the measured value of the temperature coefficient of resistance of the platinum heating line. Subsequently, π is calculated using $\pi = i_p \left(A \frac{dT}{dt} \right)^{-1}$ where i_p is the measured pyroelectric current and A is the area of the sinusoidally-heated cross-section of the device.

Polarization-electric field hysteresis loops were first measured on the as-grown device (having subjected the

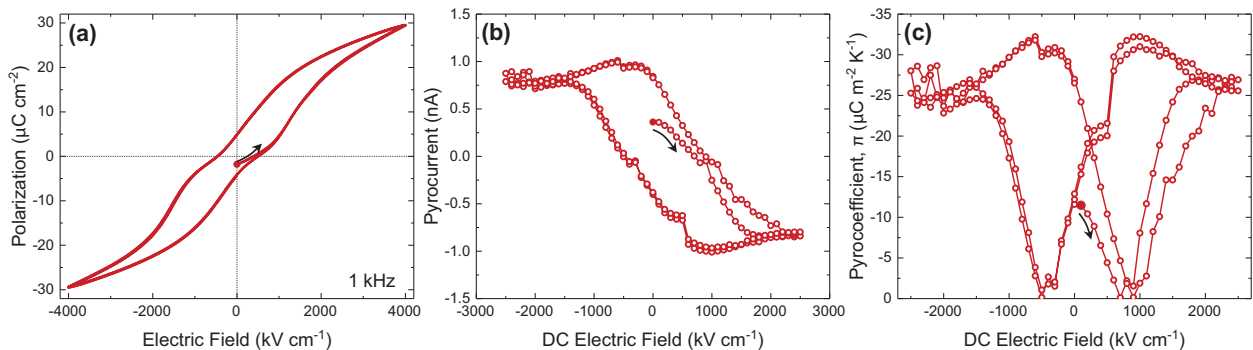


Figure 2. (a) Polarization-electric field hysteresis loop measurements showing a pinched or constricted hysteresis loop in the as-received Si:HfO₂ films. (b) Pyroelectric current (i_p) and (c) pyrocoefficient (π) measured as a function of background DC electric field, at 1 kHz. The black arrows and filled red data point show the direction and starting point of the measurements.

heterostructures to no electric-field cycles or DC bias). The as-received ferroelectric hysteresis loops reveal a distinct “pinched” characteristic (Figure 2a) as has been observed in prior reports for Si:HfO₂ thin films.^{22,25,38,39} This pinched or constricted hysteresis loop has often been attributed to antiferroelectric behavior in Si:HfO₂ thin films^{38,40–42} in contradiction to the proposed explanations attributing the double-hysteresis behavior to the defect-induced internal bias fields.⁴³ The presence of either an antiferroelectric behavior or defect-induced pinning/back-switching of ferroelectric domains should manifest in the pyroelectric response as well. Antiferroelectric ordering should result in a zero value of π under zero bias while back-switching of ferroelectric domains due to defect-pinning should result in a reduction of π below the coercive field. To investigate this phenomenon, pyroelectric measurements were conducted while sweeping the background DC electric field. It can be seen that the magnitude of both i_p (Figure 2b) and π (Figure 2c) under zero DC electric field (shown as a filled red circle and marked as the starting point of the field sweep using a black arrow) is non-zero confirming that the pinched hysteresis loop is not due to antiferroelectricity. As the magnitude of the DC electric field is increased, the magnitude of both i_p (Figure 2b) and π (Figure 2c) increases in comparison to the zero-field response. This field-induced enhancement in the magnitude of π is likely due to an increase in the net polarization due to 180° switching of ferroelectric domains. Furthermore, it should also be noted that the zero-field response of π after saturation under a high-bias does not trace back along the original path (compare i_p and π under zero electric field with the starting values shown as a shaded red circle). This suggests that the switched ferroelectric domains do not completely switch back after the electric-field is removed, in-turn, suggesting that the polarization in the ferroelectric has progressively woken-up as the bias is applied.

The field-dependent pyroelectric measurements additionally enable the quantification of the contribution from the temperature-dependent change in the relative dielectric permittivity (ϵ_r). Under a background DC

electric field (E) applied along the direction of polarization (z direction), π captures additional contributions which can be mathematically expressed as

$$\pi = \frac{\partial P}{\partial T} = \frac{\partial P_r}{\partial T} + \epsilon_0 E \frac{\partial \epsilon_r}{\partial T} \quad (1)$$

where P is the net polarization under an electric field and P_r is the remanent polarization. Depending on the sign of ($\frac{\partial \epsilon_r}{\partial T}$), the contribution from the temperature-dependent change in ϵ_r can either enhance or diminish π . This contribution is particularly important for pyroelectric energy conversion where the thermodynamic cycles usually involve temperature changes under electric field. From the current work, it can be seen, that under an applied electric field the magnitude of i_p (Figure 2b) and π (Figure 2c) first increases to a maximum and then starts to diminish. The initial increase is due to an increase in the degree of alignment of the ferroelectric domains which outweighs the competing contribution from the ($\epsilon_0 E \frac{\partial \epsilon_r}{\partial T}$) term which is positive (i.e., the permittivity increases with temperature) while the ($\frac{\partial P_r}{\partial T}$) term which is negative (i.e., polarization decreases with temperature). Once the domains are aligned, further increasing the electric field results in the reduction of π since the competing contribution from the ($\epsilon_0 E \frac{\partial \epsilon_r}{\partial T}$) term starts to dominate π .

As shown here (Figures 2b and c), the application of E enhances π due to an increase in P_r . Since the polarization can be woken-up with electric-field cycling, pyroelectric measurements were conducted as a function of the number of the wake-up cycles. To achieve a systematic increase in P_r the devices were field-cycled using a sinusoidal electric field with an amplitude of 4 MV cm⁻¹ at a frequency of 1 kHz. The ferroelectric hysteresis loops for the as-grown state and after 2,000 and 200,000 cycles are shown (red, yellow, and blue curves, respectively, Figure 3a). Immediately after the wake-up process for each number of cycles, π was measured (Figure 3b). It can be seen that both P_r and π increase with the number of electric-field cycles; P_r increases from ~ 5 $\mu\text{C cm}^{-2}$

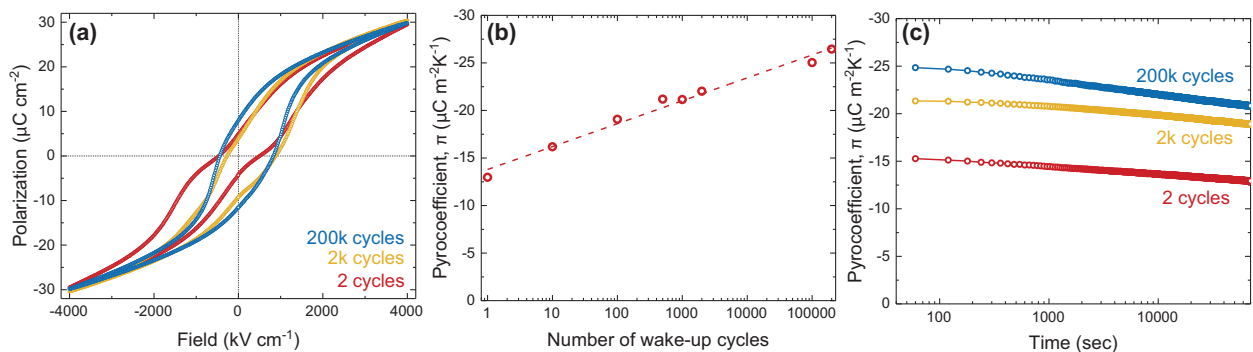


Figure 3. (a) Polarization-electric field hysteresis loop measurements conducted after electrically cycling the device for 2 (red), 2,000 (2k, yellow) and, 200,000 (200k, blue) cycles. (b) Measured pyroelectric coefficient (π) as a function of the number of wake-up cycles. The red dashed-line shows an empirical logarithmic fit to the measured data. (c) Pyroelectric-retention measurements conducted on samples after for 2 (red), 2,000 (2k, yellow), and 200,000 (200k, blue) wake-up cycles.

(red data, Figure 3a) to $\sim 10 \mu\text{C cm}^{-2}$ (blue data, Figure 3a) and π increases from $\sim 13 \mu\text{C m}^{-2} \text{K}^{-1}$ to $\sim 27 \mu\text{C m}^{-2} \text{K}^{-1}$ (dashed line shows an empirical logarithmic dependence,²⁵ Figure 3b) after 200,000 cycles. Both the pinched hysteresis loop and an imprinted hysteresis loop (Figure 3a) are signatures of the presence of defect dipoles in ferroelectrics.^{27,44} Therefore, the observed behavior of ferroelectric and pyroelectric susceptibility with field-cycling in the current work can be attributed to the presence of defect dipoles.

B. Effect of Defect Dipoles on Ferroelectric and Pyroelectric Susceptibility

In general, the term defect dipole refers to any defect complex formed out of oppositely-charged point defects in a lattice that couples such that their association reduces the free energy of the system.^{45,46} In ferroelectrics, such defect complexes typically comprise either an acceptor defect and an oxygen vacancy²⁶ or a donor defect and a cation vacancy.⁴⁴ Recent work on Si:HfO₂ has revealed the presence of charged-oxygen vacancies⁴⁷ and the possibility for the formation of defect dipoles/complexes due to an interfacial chemical reaction between the HfO₂ and TaN (or TiN).³³ The observed ferroelectric switching response can, therefore, be interpreted by considering a scenario where the defect dipoles (with a net polarization P_D) contribute to the overall polarization ($P_r = P_i + P_D$) where P_i is the intrinsic polarization of Si:HfO₂. Since the dipolar interaction between the defect dipoles and the intrinsic polarization in the lattice energetically favors a parallel alignment of P_D and P_i ,^{27,44,45} a much smaller measured value of P_r in the as-grown state (red data, Figure 3a) indicates that the defect dipoles have a near-equal probability of pointing up and down. Consequently, a certain fraction of P_i within the range of interaction with the defect dipole remains coupled or prefers to remain aligned parallel with P_D .

During a single ferroelectric switching process, the de-

fects do not switch due to their slower migration kinetics. In turn, they provide a restoring force to the adjacent intrinsic polarization that had switched under the applied electric field, to back-switch once the field is removed causing a pinched hysteresis loop.²⁷ The near-equal distribution of the up- and down-pointing defect dipoles causes the net built-in potential across the ferroelectric to be zero and therefore there is a negligible horizontal offset or imprint (red data, Figure 3a). After repeatedly electrically cycling the ferroelectric, however, the as-grown defect orientation can be altered. The imprint in the measured ferroelectric hysteresis loops after 200,000 cycles (blue data, Figure 3a) is indicative of a net non-zero built-in potential across the ferroelectric suggesting that the probability of the up- and the down-pointing defect dipoles is no longer equal and that the defect dipoles are now largely pointing in a single preferred direction. A positive horizontal offset along the electric-field axis indicates that under zero applied electric-field, an up-pointing or $-P_r$ -state is favored. Back-switching now happens after poling the ferroelectric in the $+P_r$ state only. Consequently, the pinching in the ferroelectric hysteresis loop is reduced. The pyroelectric susceptibility, likewise, shows an increase as P_r increases (Figure 3b).

To check the stability of the pyroelectric response after the polarization wake-up process, pyroelectric-retention measurements were conducted. Here, after poling the ferroelectric in the up-poled state with a bipolar triangular pulse after a varying number of wake-up cycles, π was measured as a function of time (Figure 3c). It can be seen that π decreases with time for all cases of wake-up cycling (2, 2,000, and 200,000 cycles shown in red, yellow, and blue color, respectively, Figure 3c). This suggests that the up-pointing alignment of the defect dipoles slowly relaxes back to the state where some of the defect dipoles have switched to be down-pointing with time. Additional retention measurements were performed with the polarization switched in the down-poled direction (Supplemental Material, Figure S3). Here also, the decrease in π with time for all the cases of wake-up cycling suggests that the

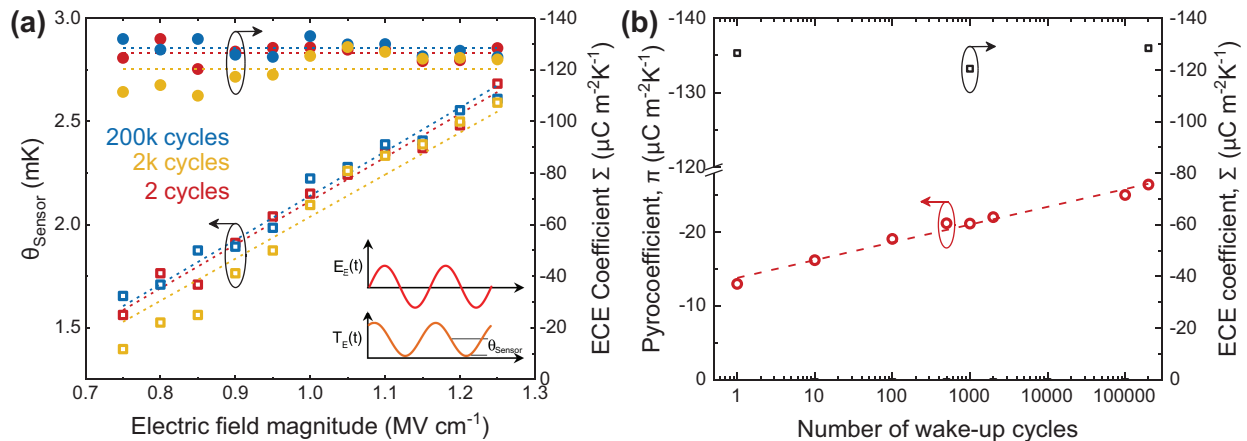


Figure 4. (a) Measured temperature change of the top metal line (θ_{Sensor} ; open squares, left axis) and the calculated value of the electrocaloric coefficient (Σ) (filled circles, right axis) on devices after 2 (red), 2,000 (2k, yellow), and 200,000 (200k, blue) wake-up cycles. Inset shows the schematic of the phase relationship between the applied electric field and the temperature. (b) Comparison of π (red circles, left axis) with Σ (black squares, right axis) as a function of the number of wake-up cycles.

defect dipoles relax back into a state where some of the defect dipoles switch back.

IV. UNDERSTANDING THE ELECTROCALORIC EFFECT IN SI-DOPED HFO₂ THIN FILMS

A. Measurement of Electrocaloric Susceptibility

Armed with an understanding of the PEE in Si:HfO₂, we proceed to investigate ECE in the same thin films. Using the same device structures as for measuring the PEE, ECE measurements were conducted by applying an AC electric-field to measure the electrocaloric-temperature change. Briefly, a sinusoidally varying electric-field was applied across the ferroelectric heterostructure at 98.147 kHz. In response to the AC electric-field perturbation, the resulting sinusoidal temperature oscillation in the ferroelectric was measured using an AC sensing current with a magnitude of 2 mA at a frequency of 2.317 kHz applied across the top line. The electrocaloric response (manifested as an AC voltage) was measured at 98.147-2.317=95.830 kHz. Using the temperature coefficient of resistance, the AC temperature change in the top metal line (θ_{Sensor}) was calculated and subsequently used to calculate Σ after solving the 1-D heat transport model using the thermophysical properties of the heterostructure (Table 1).

Beginning with the as-grown heterostructures (exhibiting ferroelectric hysteresis loop response shown as red data, Figure 3a), the temperature of the top metal line θ_{Sensor} was measured as a function of increasing AC electric-field perturbation. The maximum bipolar electric field applied to perturb the entropy of the system was limited to 1.25 MV cm⁻¹. This was done for two rea-

sons: 1) to ensure that the ferroelectric does not switch and, 2) to ensure that the polarization in the ferroelectric is not woken-up by applying a bipolar electric field. It can be seen that θ_{Sensor} scales linearly with the applied electric-field (red squares, Figure 4a). Using a thermal transport model and various values of material parameters (Table 1),³⁶ Σ was calculated (filled red circles, Figure 4a). Next, the sample was cycled with electric field 2,000 times to wake up the polarization (see ferroelectric hysteresis loop shown in yellow, Figure 3a). Similar to the as-grown sample, θ_{Sensor} scaled linearly (yellow squares, Figure 4a) with the applied AC electric field while Σ remained field-independent (filled yellow circles, Figure 4a). Finally, the same sample was subjected to 200,000 electric field wake-up cycles (see ferroelectric hysteresis loop shown in blue, Figure 3a) and θ_{Sensor} (blue squares, Figure 4a) and Σ (filled blue circles, Figure 4a) were again measured. It can be seen that Σ does not change with repeated electric-field cycling; unlike the effect seen for π .

In general, for ferroelectrics with 180° domain structures, the domains where the spontaneous polarization is aligned with the electric field exhibit conventional ECE (application of field reduces the dipolar entropy or increases the lattice temperature) while the domains where the polarization is anti-aligned with the applied electric field exhibit an inverse ECE (application of field increases the dipolar entropy or decreases the lattice temperature).³⁶ In the current scenario, the as-grown sample exhibits a reduced value of P_r suggesting the presence of near-equal magnitude of up- and down-pointing polarization. Therefore, the ECE for such a case should exhibit a much lower value than measured. As such, the ECE should have increased with the number of wake-up cycles, but in the current case ECE remains independent of the number of wake-up cycles. Again, this is in

Film/Substrate	Thermal conductivity	Specific heat capacity
	k ($Wm^{-1}K^{-1}$)	$C(T)$ ($Jm^{-3}K^{-1}$)
Si:HfO ₂	1.0 ^a	2.76×10^6 ^b
TiN	2.7 ^c	3.47×10^6 ^c
SiN _x	2.0 ^d	1.16×10^6 ^e
Si	120 ^f	Assumed as 1.6×10^6 ^f

Table I. Thermophysical properties (at 300 K) of the various thin films and substrates used in the thermal transport calculations. ^a Ref.⁴⁸; ^b Ref.⁴⁹; ^c Ref.⁵⁰; ^d Ref.³⁶; ^e Ref.⁵¹; ^f Ref.⁵²

sharp contrast to π which steadily increases as P_r increases (Figure 4b). Additionally, the magnitude of Σ is ~ 4 times larger than what is expected for the measured value of π . Based on the Maxwell's equation that relates π and Σ under a constant-stress boundary condition, and the fact that one would expect values of π to be higher than values of Σ for mechanically clamped thin films,⁵³ the results (Figure 4) suggest that the ECE very likely involves additionally contributions to the change in the entropy. We propose the deviation arises from the presence of the defect dipoles.

B. Effect of Defect Dipoles on Electrocaloric Susceptibility

First, in the case of an equal distribution of up- and down-pointing defect dipoles (as in the case of the as-grown heterostructures with pinched ferroelectric hysteresis loops), the ensemble of polarization configurations is larger than what would occur in a homogeneously-poled ferroelectric; thus that system would have the potential for higher configurational entropy. Under the application of an electric field, the intrinsic polarization is poled along the direction of the applied electric-field thus reducing the dipolar entropy. As the field is removed/reversed (without a net switching of the ferroelectric), the back-switching of some fraction of the intrinsic polarization makes the system configurationally disordered again resulting in a higher ECE in comparison to a case where the polarization would not have back-switched. Thus, in the presence of defect dipoles with a propensity to point equally in both the directions, the entropy under a zero-field state is higher than the case if there is no additional disorder imposed by the defect dipoles. Next, when the defect dipoles are largely aligned to point in the same direction after the wake-up cycles (in the case of the heterostructure with an unpinched, but imprinted ferroelectric hysteresis loop, blue data in Figure 3a), application of electric field again aligns the intrinsic polarization along the direction of applied electric field. As the electric field is removed/reversed, however, a significant fraction of the intrinsic polarization back-switches again making the dipolar state more disordered than a scenario where there exists no back-switching. Thus, in both the cases, the presence of defect dipoles provides more configurations in the zero-field state caus-

ing additional entropy changes.

V. CONCLUSION

To summarize, the pyroelectric and electrocaloric response was investigated in 10-nm-thick Si:HfO₂ films. Pyroelectric measurements support the existence of ferroelectricity which was evident from the switching of polarity of the pyroelectric current. Field-dependent pyroelectric measurements additionally provide the magnitude of the contribution from the temperature-dependent change in the dielectric permittivity. By measuring the ferroelectric susceptibility as a function of wake-up cycles, the presence of defect dipoles is suggested. In turn, the wake-up phenomenon exhibited in the pyroelectric response was explained. Finally, direct electrocaloric measurements were conducted on HfO₂-based thin films for the first time. The measured values of the electrocaloric coefficient were found to be ~ 4 times larger in magnitude in comparison to its thermodynamic-converse pyroelectric coefficient. The enhancement in the ECE is explained using the plausible role played by defect dipoles that contribute to additional configuration or dipolar entropy.

VI. ACKNOWLEDGMENTS

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