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Rheological state diagrams for rough colloids in shear flow

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1 Abstract

2 To assess the role of particle roughness in the rheological phenomena of concentrated colloidal suspensions, we develop model colloids with varying surface 3 4 roughness length scales up to 10% of the particle radius. Increasing surface roughness 5 shifts the onset of both shear thickening and dilatancy towards lower volume fractions 6 and critical stresses. Experimental data are supported by computer simulations of 7 spherical colloids with adjustable friction coefficients, demonstrating that a reduction in 8 the onset stress of thickening and a sign change in the first normal stresses occurs when 9 friction competes with lubrication. In the quasi-Newtonian flow regime, roughness 10 increases the effective packing fraction of colloids. As the shear stress increases and 11 suspensions of rough colloids approach jamming, the first normal stresses switch signs 12 and the critical force required to generate contacts is drastically reduced. This is likely a 13 signature of the lubrication films giving way to roughness-induced tangential interactions 14 that bring about load-bearing contacts in the compression axis of flow.

15 Shear thickening is an increase in the viscosity, η , of a concentrated suspension of 16 particles in a fluid as the shear stress (σ) or shear rate rises beyond a critical value [1]. 17 When suspensions shear thicken at high volume fractions, ϕ , it is frequently accompanied 18 by complex behavior that includes shear banding [2, 3] and slow stress decays [4]. The 19 degree of shear thickening can range from a few-fold to orders of magnitude increase in η 20 as a function of σ . These distinctions are typically used as working definitions for 21 continuous shear thickening (CST) and discontinuous shear thickening (DST) in the 22 literature [5]. We define weak and strong thickening using the power β as the slope of $\log(\eta)$ plotted against $\log(\sigma)$ [6], where weak thickening occurs at $0.1 \le \beta \le 0.7$ and 23 24 strong thickening occurs at $0.7 < \beta \le 1.0$. These categories are convenient classifications 25 of the magnitude of the rheological response rather than a fundamental physical 26 transition. Shifting the value of demarcation between weak and strong thickening has no 27 qualitative impact on the state diagrams presented.

Dilatancy is sometimes observed with strong shear thickening. Reynolds showed that a dilatant suspension expands in volume because particles cannot otherwise find direct flow paths within the confined environment [7]. This tendency to expand causes the first normal stress difference, N_1 , to switch from negative to positive values. The onset stresses for shear thickening and dilatancy do not necessarily coincide [6, 8]. Similarly, a sheared suspension that freely expands in volume will not shear thicken because of the lack of a confining stress [9, 10].

To date, neither hydrodynamics nor friction has successfully explained the full range of flow phenomena in concentrated suspensions. When particles are pushed into close contact at high shear rates, lubrication between the particles results in fore-aft

38 asymmetry and the subsequent formation of hydroclusters [11, 12]. A hallmark of the 39 asymmetric flow microstructure is the negative sign of N_1 [13-15], which has been 40 measured experimentally [13, 16, 17]. However, hydrodynamics theory alone cannot 41 explain the large viscosity increase in strong thickening or positive N_1 values at high σ and ϕ . A recently proposed frictional contact model suggests that DST is a result of 42 43 particles making solid-solid contact when lubrication films break [2, 6, 18-23]. However, numerical simulations of this model consistently predicts positive N_1 values regardless of 44 45 the flow conditions or the particle loading [24].

46 The reasons for discrepancies between theory, simulations, and experiments are 47 unclear, especially when particles are neither spherical nor smooth. In this Letter, we seek 48 to resolve these contradictions by systematically tuning the roughness of model colloids, investigating their η and N_1 under shear, and demonstrating how surface roughness 49 50 influences the macroscopic response of the suspension. Here, a rough particle has 51 spherical symmetry and surface topography that deviates from an ideal smooth sphere by 52 <10% of the radius. Few studies relate particle surface roughness to frictional effects in 53 flow. One such study investigated the rheology of smooth and etched silica particles in a 54 narrow range of volume fractions $(0.41 \le \phi \le 0.48)$ [25]. The authors found that the onset 55 stress for suspensions of etched silica is reduced when compared to smooth particles, and that N_1 switches signs from negative to positive. Although this result is in qualitative 56 57 agreement with our work, their measured viscosities were higher than expected for near 58 hard sphere silica colloids [26], and diverged for etched particles (roughness to particle diameter ratio = 0.6%) at a value of ϕ_{max} that is much lower than the maximum packing 59 expected for frictional particles ($\phi_{max} = 0.54$ [2]). We aim to present a general framework 60

61 that is relevant to colloids with shape anisotropy. Our results show that lubrication is 62 dominant in moderately concentrated suspensions. Tangential interactions become more 63 important at high shear rates, volume fractions, and surface roughness. A key observation 64 is that the onset stress for shear thickening is independent of ϕ only in the case of smooth 65 particles, and that roughness decreases this onset stress by reducing the force required to 66 push colloids into contact. We present the findings as a set of rheological state diagrams 67 that provide insight into the transition from shear thickening to dilatant flow for colloidal 68 suspensions.

69 We use density and refractive index-matched dispersions that contain poly(methyl 70 methacrylate) (PMMA) colloids with diameters 2a ranging from 1.9-2.8 µm [27-30], for 71 which flow occurs without inertia. The continuum phase is an organic solvent designed to 72 minimize sedimentation and van der Waals forces. A 10-nm layer of poly(12-73 hydroxystearic acid) (PHSA) copolymer is grafted onto the colloids to provide a short-74 range repulsive barrier against irreversible adhesion [28]. This steric stabilizer determines 75 the range and strength of the nearly hard sphere interactions of the colloids. Experimental 76 and numerical studies show that short-range steric stabilizers do not significantly alter the 77 strength of the shear thickening or dilatancy unless the solvent quality is drastically 78 changed [31-34]. Roughness of the colloids is tuned by varying the concentration of a 79 crosslinker. The crosslinker induces heterogeneity during oligomer precipitation, 80 resulting in size-monodisperse rough particles (Fig. S1, Table S1) [35]. Using this 81 method, we synthesize PMMA colloids with four types of asperities: smooth, slightly 82 rough (SL), medium rough (MR), and very rough (VR). These categories refer to 83 particles with different root-mean-square (RMS) roughness characterized using an atomic 84 force microscope (AFM) in tapping mode (Fig. 1a). The grafting length of the PHSA 85 brush is between 9% (VR colloids) to 50% (smooth colloids) of the RMS roughness. The measured topography is fitted to a sphere with an effective radius, a_{eff} . The deviation of 86 87 surface profiles from $a_{\rm eff}$ is minimized by least squares fittings (Fig. S2). Volume 88 fractions are computed using $a_{\rm eff}$ values and from image volumes of particle suspensions 89 captured using confocal laser scanning microscopy (CLSM) [36]. We apply the relation ϕ = $4\pi a_{\rm eff}^{3} N_{\rm p}/(3V_{\rm box})$, where $N_{\rm p}$ is the total number of particles found in $V_{\rm box}$, the total 90 91 volume of the CLSM image box analyzed. Our method of weighing particles and solvent 92 yields the correct value of ϕ to 2% (Fig. S3). An additional uncertainty in ϕ of 2% is 93 present due to particles swelling over time (Fig. S4). We characterize roughness using the

94 autocovariance of the topographic profile [37],
$$B(\psi) = \frac{1}{N} \sum_{\substack{i,j=1\\i\neq j}}^{\psi} (|\mathbf{r}_i| - a_{eff}) (|\mathbf{r}_j| - a_{eff})$$
, where

95 *N* is the total number of data points analyzed and $\psi = \cos^{-1}\left(\frac{\mathbf{r}_i \cdot \mathbf{r}_j}{|\mathbf{r}_i||\mathbf{r}_j|}\right)$ is the angle between

96 \mathbf{r}_i and \mathbf{r}_j as defined in **Fig. S2d**. The relative RMS roughness is expressed as $(B(\psi = 0)/a_{eff}^2)^{1/2}$ to account for different particle sizes. The full range of our experimental 98 conditions is in **Table S2**.

Colloids with large surface roughness shear thicken more readily. When vials containing suspensions at $\phi = 0.52$ are inverted, smooth colloids flow like a viscous fluid whereas rough colloids form finger-like structures (**Fig. S2**, **Movie S1**). To quantify the shear thickening as a function of roughness and ϕ , we measure η and N_1 as a function of σ in a stress-controlled rheometer. Performing stress sweeps up and down shows that the flow is completely reversible for smooth colloids at $\phi = 0.55$, whereas MR colloids show hysteresis in η and N_1 at $\phi = 0.535$ when steady state flow conditions are imposed (**Fig. S5**). The hysteresis could be from geometric friction caused by interlocking particles during flow. We also verify the absence of global slip by comparing the flow curve of MR colloids with that collected with a different cone-and-plate geometry (**Fig. S6**).

109 Fig. 1 shows the flow curves of the colloidal suspensions. At low σ , the suspensions flow with a nearly constant relative viscosity, $\eta_{r,N}$, defined as the quasi-110 111 Newtonian plateau past the zero shear viscosity and the shear thinning regime [15]. As σ 112 increases, η begins to increase significantly at the onset of shear thickening. The critical 113 onset stress, σ_c , is the intersection of power laws fitted to the quasi-Newtonian and shear 114 thickening regimes (Fig. 1b). Smooth colloids undergo weak thickening in the range of ϕ 115 tested and progresses towards strong thickening when surface roughness increases. 116 Although σ_c is independent of ϕ for smooth colloids, σ_c decreases with increasing ϕ for 117 SL, MR, and VR colloids. These observations are markedly different from multiple 118 studies, which show that σ_c is typically constant in both regimes of CST and DST [6, 21, 119 38]. We address the rationale for the difference between smooth and rough particles later.

120 The sign of N_1 changes from negative to positive at large σ in strong thickening, 121 indicating the presence of dilatancy. Our measurements show that smooth colloids 122 display negative N_1 values consistently, whereas increasing the RMS roughness causes the sign change to occur at lower ϕ for MR ($\phi = 0.535, 0.55$) and VR colloids ($\phi = 0.50$) 123 124 (Fig. 1c). Previous studies have attributed negative N_1 values and a mild increase in η to 125 the formation of hydroclusters [13]. More recently, positive N_1 values are attributed to a 126 breakdown of lubrication films [6, 18]. Here, our simulations support our inference that 127 roughness shifts the shear thickening-dilatancy transition because of an increase in the interparticle friction coefficient, μ . **Fig. 2a, b** show results of dissipative particle dynamics (DPD) simulations [16] on a suspension of spherical particles ($\phi = 0.535$) with adjustable tangential interactions ranging from frictionless ($\mu = 0$) to frictional ($\mu = 1$). The simulations utilize both lubrication hydrodynamics and friction to support experimental observations that dilatancy and strong thickening are caused by tangential interactions from particle asperities.

134 Two main points can be taken from Fig. 2. First, σ_c shifts to lower values as μ and 135 roughness increase (Fig. 2c, d). This observation supports our hypothesis that particle 136 roughness is directly connected to friction. Since the critical onset stress is related to the 137 pairwise force balance, this also suggests that tangential interactions reduce the critical 138 force required to push particles into load-bearing contact. Second, there is a 139 corresponding change in N_1 from negative to positive values as μ increases beyond a 140 critical value. This sign change occurs only when tangential interactions are significant 141 compared to hydrodynamics. We note that the value of σ_c does not correspond to the 142 onset stress of dilatancy.

143 A natural follow-up question is: how does roughness contribute to the mechanism 144 of the flow transitions? To address this question, we analyze the quasi-Newtonian 145 viscosity, the onset stresses, and the shear thickening power as functions of roughness. **Fig. 3a** shows that $\eta_{r,N}$ diverges more rapidly with increasing ϕ for rougher particles. Our 146 data fit well to the empirical Eilers model $\eta_{r,N} = [1+1.5(1-\phi/\phi_{max})^{-1}]^2$, where ϕ_{max} is the 147 volume fraction at which the viscosity diverges [39, 40]. The $\eta_{r,N}$ data for smooth and SL 148 149 colloids fall within the spread measured in previous works [21, 26, 41, 42], whereas MR 150 and VR colloids differ significantly. This is not due to uncertainties in ϕ for the rough 151 colloids (Fig. S3). Their lower values of ϕ_{max} imply that a rough particle occupies 152 excluded volumes larger than that of an equivalent ideal smooth sphere, especially in 153 flow regimes where contacts are minimal and particles fully rotate in the flow field. Fig. 154 **3b** plots ϕ_{max} as a function of roughness, along with values for smooth colloids from literature. When roughness is greater than a specific length scale $(B(\psi = 0)/a_{\text{eff}}^2)^{1/2} \ge$ 155 $0.07a_{\rm eff}$), packing becomes increasingly difficult and hence the suspension viscosity 156 157 diverges at a value of ϕ_{max} below that of the maximum random close packing of ideal spheres ($\phi_{max} = 0.64$). Interestingly, the value of ϕ_{max} for VR colloids ($\phi_{max} = 0.54$) is in 158 159 agreement with the maximum packing reported for frictional particles [2, 19].

Fig. 3b supports our hypothesis that the RMS roughness of particles needs to be sufficiently large in order for frictional contacts to be generated. This is likely due to the dissipative hydrodynamic forces from squeezing flow being diminished at a particle separation of $h = 0.07a_{eff}$ (Fig. S7). An analogous transition from the hydrodynamic to the boundary lubrication regime is well known in tribology [43] and granular packings. Studies of granular packings support our observation that ϕ_{max} decreases with increasing roughness, since frictional grains have a lower isostatic criterion [44].

Fig. 3c shows that as roughness increases, there is a corresponding increase in the shear thickening power β . Based on our observations in Fig. 3b, we hypothesize that tangential contributions from surface roughness can overcome the hydrodynamic forces that keep particles apart in quasi-Newtonian flow and in weak thickening. We estimate the force it takes to push two colloids into close contact using $F^* = \sigma_c a_{eff}^2$. It has been shown that the threshold stress scaling is $\sigma_c \sim a_{eff}^2$ for sterically stabilized PMMA particles, which comes from balancing the lubrication force and interparticle forces

between the cross sectional area of a particle pair [15, 21]. Fig. 3d shows that $F^* = 4.7$ 174 $k_{\rm B}T/{\rm nm}$ for smooth colloids at all $\phi/\phi_{\rm max}$, consistent with the range of forces reported for 175 PHSA-PMMA particles ($F^* = 2.4 - 6.0 k_B T/nm$) [21, 45]. These units represent the energy 176 177 barrier that a pair of particles needs to overcome for a closer approach. Increasing surface roughness decreases F^* by nearly an order of magnitude. Plotting F^* against ϕ/ϕ_{max} does 178 179 not collapse the data for different roughness, unlike studies in which the effect of 180 repulsive interactions on the flow curve can be collapsed [33]. This suggests that there 181 are other mechanisms in addition to packing effects during shear thickening and 182 dilatancy. While granular-like frictional interactions and force networks may be present 183 [46], elastohydrodynamic lubrication from particle deformation could also be present, 184 although deformation is expected to reduce the thickening strength [43]. The addition of 185 the crosslinker in our synthesis procedure can result in an increase in the elastic modulus 186 of PMMA by up to 40% at room temperature [47]. However, this change in modulus cannot immediately explain the observation of positive N_1 values [16]. Although the 187 188 PHSA brush copolymer may entangle or adhere during flow [48, 49], direct force 189 measurements show that the interaction energy is purely repulsive down to a separation distance of ~ 5 nm [50]. Thus, the observed shear thickening behavior and the switch in 190 the sign of N_1 from negative to positive is primarily due to the increasing roughness of 191 the colloids. Future studies incorporating the second normal stress difference, N_2 , would 192 193 be necessary to fully characterize the hydrodynamic interactions in dense suspensions 194 [14, 26].

195 According to **Fig. 4**, lubrication dominates the quasi-Newtonian flow of 196 suspensions at low ϕ , σ , and roughness. When roughness increases, lubrication gradually

197 gives way to other microscopic mechanisms that generate tangential forces and lower the 198 critical stresses required for shear thickening and dilatancy. At the highest ϕ and σ , shear 199 thickening and dilatancy are present because interparticle forces become sufficiently 200 strong to deform particles [43] or press them into solid-solid contact [6]. In the case of 201 smooth colloids, the onset stress is constant up to $\phi = 0.55$. Roughness decreases the 202 onset stress in a similar way to frictional interactions in granular materials, in which the 203 microstructural criterion for mechanical stability is reduced [44, 51].

204 Because friction is a major factor in dense suspensions, our work provides a 205 guiding framework for predicting the rheology of a diverse class of colloidal materials 206 with anisotropic particle shapes that introduce a hindered rotation mechanism in shear 207 flow. Cornstarch is a particularly popular choice in studying jammed materials [19, 52, 208 53]. However, individual granules possess irregularly faceted surfaces [54]. Manipulation 209 of particle roughness and shape represents a powerful tool for which the desired 210 thickening response can be built into technology [55, 56]. Moreover, researchers working 211 on slurries can use particle roughness to minimize shear thickening or dilatancy.

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293

294 Author contributions

L.C.H. conceived and designed the study, synthesized and characterized the colloidal particles, performed all experiments, analyzed data, and interpreted the results. S.J. designed, ran, and analyzed the DPD simulations. D.B.V. analyzed roughness parameters from AFM data collected by E.G. L.C.H., S.J., R.G.L. and M.J.S. analyzed the results and wrote the manuscript. All authors commented on the manuscript.



301 Figure 1 | Effect of particle roughness on suspension rheology. (a) Atomic force 302 microscopy images of (top to bottom): smooth, SL, MR, and VR colloids. Scale bars = 1 303 μ m. (b, c) Flow curves of suspensions consisting of these colloids (red, $\phi = 0.30$; orange, 304 $\phi = 0.35$; green, $\phi = 0.40$; blue, $\phi = 0.45$; pink, $\phi = 0.48$; purple, $\phi = 0.50$; brown, $\phi = 0.45$; b 305 0.535; grey, $\phi = 0.55$). Solid lines are power law fits to the data. The data for VR colloids at $\phi = 0.45$ represent a limited stress range: a dashed line is extrapolated for visibility. 306 307 Grey regions in (b) indicate instrument sensitivity limits on the left and inertial/fracture 308 effects on the right, and grey regions in (c) centered about $N_1 = 0$ Pa indicate instrument 309 limits. Error bars, where available, represent standard deviations from three independent 310 upward stress sweeps.





312 Figure 2 | Simulations and experiments of frictionless (smooth) and frictional (rough) particles. (a), Normalized steady state viscosity and (b), N_1 values of colloidal 313 314 suspensions. Both plots are generated for $\phi = 0.535$ (except for VR colloids plotted at $\phi =$ 315 0.50). Data from experiments are open circles for four types of roughness (smooth, red; 316 SL, orange; MR, green; VR, blue) and data from DPD simulations are plotted as solid 317 lines for DPD particles with varying friction coefficients ($\mu = 0$, red; $\mu = 0.1$, orange; $\mu =$ 318 0.3, green; $\mu = 1$, blue). (c) The critical onset stress as a function of roughness in 319 experiments and (d) as a function of μ in DPD simulations. Error bars represent standard 320 deviations from three independent measurements.





322 Figure 3 | Suspension properties as a function of roughness. (a), The relative quasi-323 Newtonian viscosity plotted against ϕ for smooth (red open circles), SL (orange open 324 triangles), MR (blue open squares), and VR colloids (purple open diamonds). Solid lines 325 are fits with the Eilers model. Grey filled symbols are literature data for sterically-326 stabilized PMMA [21, 41, 42] and silica colloids [26]. (b), Maximum packing fraction 327 plotted against RMS roughness (open purple squares). Grey filled symbols are data of 328 smooth colloids in literature [21, 26, 41, 42]. Dashed lines guide the eye. (c), Shear thickening power for different ϕ . (d). Onset force F^* to push particles into contact. 329 Dashed line indicate constant F^* for smooth colloids. In (c) and (d) the symbols follow 330 331 the same legend as in (a). Filled symbols indicate flow curves for dilatant samples. Error 332 bars represent standard deviation from three independent measurements where available.

| 10 ⁵ | (a) | | | | • • | | (b) | + | 0 | 0 | 0 | 00 | (C) | + | 0 | 0 | 000 | (d) | + | 0 | 0 0 | 00 | - |
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| | + | + | + | + | φ | Ωφ | + | + | + | + | + | +8 | + | + | φ | φ | 00000 | + | + | + | 00 | $20 \bullet$ | |
| B 102 | + | + | + | + | + | ++ | + | + | + | + | + | ++ | + | + | + | + | 0+++++ | + | + | + | φι | ¥ 🔿 🗕 | |
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Figure 4 | Rheological state diagrams for rough colloids in sheared suspensions. (ad), Transitions from quasi-Newtonian behavior to shear thickening and dilatancy are shown as a function of roughness. Grey crosses represent quasi-Newtonian flows ($\beta <$ 0.10), green open circles represent weak thickening ($0.10 \le \beta \le 0.70$), blue open circles represent strong thickening ($0.70 \le \beta \le 1.0$), and red filled circles are dilatant flows ($N_1 >$ 0).