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David Hucul, Justin E. Christensen, Eric R. Hudson, and Wesley C. Campbell Phys. Rev. Lett. **119**, 100501 — Published 6 September 2017 DOI: 10.1103/PhysRevLett.119.100501

## Spectroscopy of a synthetic trapped ion qubit

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(Dated: July 19, 2017)

<sup>133</sup>Ba<sup>+</sup> has been identified as an attractive ion for quantum information processing due to the unique combination of its spin-1/2 nucleus and visible wavelength electronic transitions. Using a microgram source of radioactive material, we trap and laser-cool the synthetic A = 133 radioisotope of barium II in a radio-frequency ion trap. Using the same, single trapped atom, we measure the isotope shifts and hyperfine structure of the  $6^2P_{1/2} \leftrightarrow 6^2S_{1/2}$  and  $6^2P_{1/2} \leftrightarrow 5^2D_{3/2}$  electronic transitions that are needed for laser cooling, state preparation, and state detection of the clockstate hyperfine and optical qubits. We also report the  $6^2P_{1/2} \leftrightarrow 5^2D_{3/2}$  electronic transition isotope shift for the rare A = 130 and 132 barium nuclides, completing the spectroscopic characterization necessary for laser cooling all long-lived barium II isotopes.

Since the demonstration of the first CNOT gate over 20 years ago [1], trapped ion quantum information processing (QIP), including quantum simulation, has developed considerably [2], recently demonstrating fullyprogrammable quantum processors [3, 4]. To date, qubits have been demonstrated in trapped ion hosts of all nonradioactive, alkaline-earth-like elements [1, 5–12]. These ions possess a simple electronic structure that facilitates straightforward laser cooling as well as quantum state preparation, manipulation, and readout via electromagnetic fields.

For the coherent manipulation of qubits, the phase of this applied electromagnetic field must remain stable with respect to the qubit phase evolution. Thus, atomic hyperfine structure is a natural choice for the definition of a qubit, as these extremely long-lived states can be manipulated with easily-generated, phase-coherent microwave radiation. In particular, qubits defined on the hyperfine structure of ions with half-integer nuclear spin possess a pair of states with no projection of the total angular momentum (F) along the magnetic field  $(m_F = 0)$ . These so-called "clock-state" qubits are well-protected from magnetic field noise and can yield coherence times exceeding 10 minutes [13, 14]. Further, for these species, F = 0 ground and excited states only occur when the nuclear spin I = 1/2. This is desirable because the  $F' = 0 \not\leftrightarrow F'' = 0$  selection rule can be leveraged to produce fast, robust qubit state preparation and readout that relies solely on frequency selectivity [10, 12].

Among the alkaline-earth-like elements, only three (Cd, Hg, Yb) have naturally occurring I = 1/2 isotopes. Mercury and cadmium ions require lasers in the deep ultraviolet portion of the electromagnetic spectrum, making it difficult to integrate them into a large-scale QIP architecture. Since  $^{171}$ Yb<sup>+</sup> has the longest laser-cooling wavelength at 370 nm, it has been used in a wide variety of groundbreaking QIP experiments [4, 15–19]. However, even at this ultraviolet wavelength, the use of photonics infrastructure developed for visible and infrared light is limited. For example, significant fiber attenuation limits the long-distance transmission of quantum information at 370 nm. Furthermore, in Yb<sup>+</sup>, the short lifetime of the  $5^{2}D_{5/2}$  manifold (7 ms [20]), along with decays to a lowlying  ${}^{2}F_{7/2}$  manifold, complicate state-selective shelving of the hyperfine qubit with ultra-high fidelity readout and direct manipulation of an optical qubit [21, 22].

A possible remedy to these problems exists in the synthetic A = 133 isotope of barium ( $\tau_{1/2} = 10.5$  years), which combines the advantages of many different ion qubits into a single system. <sup>133</sup>Ba<sup>+</sup> has nuclear spin I = 1/2, allowing fast, robust state preparation and readout of the hyperfine qubit [23]; metastable D states ( $\tau \approx 1 \text{ min}$ ), allowing ultra-high fidelity readout [22]; and long-wavelength transitions enabling the use of photonic technologies developed for the visible and near infrared spectrum.

Here, we demonstrate loading and laser-cooling of  $^{133}\mathrm{Ba^+}$  atomic ions from a microgram source of barium atoms. We measure the previously unknown  $^{133}\mathrm{Ba^+}$  isotope shift of the  $6^2\mathrm{P}_{1/2}\leftrightarrow5^2\mathrm{D}_{3/2}$  transition and the hyperfine constant of the  $5^2\mathrm{D}_{3/2}$  state. Our measurements of the other spectroscopic features of  $^{133}\mathrm{Ba^+}$  are in agreement with earlier measurements [24–26]. In addition, using the same techniques, we measure and report the isotope shifts of the  $6^2\mathrm{P}_{1/2}\leftrightarrow5^2\mathrm{D}_{3/2}$  transition in the rare  $^{130}\mathrm{Ba^+}$  and  $^{132}\mathrm{Ba^+}$  species.

For this work, barium ions are confined using a linear radio frequency (rf) Paul trap. The minimum distance between the trap axis and the electrodes is 3 mm and the trap operates with a peak-to-peak rf voltage  $V_{pp} = 200$  V at frequency  $\Omega \approx 2\pi \times 1$  MHz. Each electrode can be independently DC biased allowing for the compensation of stray fields and the ejection of trapped ions into a laser-cooling-assisted mass spectrometer (LAMS) [27, 28]. Laser cooling of barium ions is accomplished with wavelengths near 493 nm and 650 nm. These lasers enter separate fiber electro-optic modulators (EOMs) with 6 GHz bandwidth and are delivered to the experiment via single-mode optical fibers. The EOMs are used to provide frequency sidebands on the laser spectrum, which allow cooling and/or heating multiple isotopes simultaneously, as well as for addressing the

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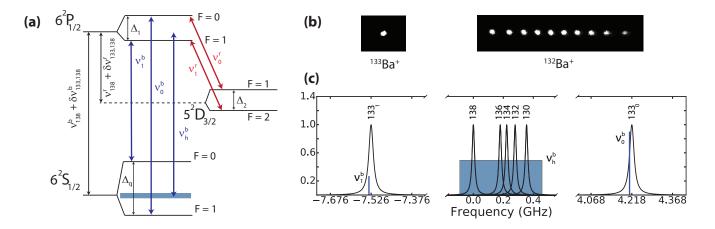


FIG. 1. (a) Laser cooling transitions for the A = 133 isotope of barium II with hyperfine structure of the underlying states. (b) A single <sup>133</sup>Ba<sup>+</sup> ion and an isotopically pure <sup>132</sup>Ba<sup>+</sup> ion chain loaded from an enriched microgram source of barium atoms. (c) Laser loading scheme of <sup>133</sup>Ba<sup>+</sup> for the  $6^2S_{1/2} \leftrightarrow 6^2P_{1/2}$  transition. To Doppler cool <sup>133</sup>Ba<sup>+</sup>, the laser carrier  $\nu_0^b$  is stabilized 4.218(10) GHz above the <sup>138</sup>Ba<sup>+</sup> resonance. The frequency  $\nu_1^b$ , resulting from a second-order sideband at  $\nu_0^b - 11.744$  GHz, depopulates the  $6^2S_{1/2}$ , F = 0 state. The frequency  $\nu_h^b$ , resulting from a first-order sideband at  $\nu_0^b - 4.300$  GHz, Doppler cools any co-trapped barium II even isotopes and sympathetically cools <sup>133</sup>Ba<sup>+</sup>. This first-order sideband is scanned across the blue shaded region (to  $\nu_0^b - 3.800$  GHz) using a high bandwidth fiber EOM to Doppler heat any other barium II isotopes out of the ion trap.

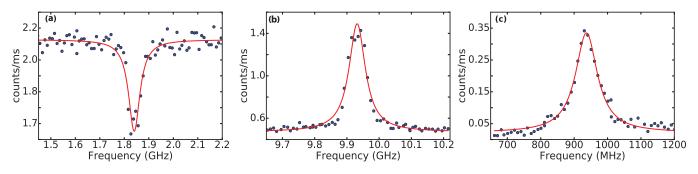


FIG. 2. Measured hyperfine splittings of the  $6^{2}S_{1/2}$ ,  $6^{2}P_{1/2}$ , and  $5^{2}D_{3/2}$  states in  $^{133}Ba^{+}$ . Solid red lines are fitted Lorenztian profiles. (a) Fluorescence as a function of applied modulation frequency to a laser tuned slightly red of the  $6^{2}S_{1/2}$ ,  $F = 1 \leftrightarrow 6^{2}P_{1/2}$ , F = 0 transition. When the applied modulation frequency is near  $\Delta_{1}$ , the ion can spontaneously decay to the F = 2 states in the  $5^{2}D_{3/2}$  manifold. The resulting decrease in fluorescence gives a  $6^{2}P_{1/2}$  hyperfine splitting of  $\Delta_{1} = 1840(2)_{\text{stat}}$  MHz. (b) Fluorescence from a single  $^{133}Ba^{+}$  atomic ion with the application of laser frequencies  $\nu_{0}^{b}$  and  $\nu_{0,1}^{r}$  while scanning laser frequency  $\nu_{1}^{b}$ . The peak of the fluorescence spectrum yields the  $6^{2}S_{1/2}$  hyperfine qubit splitting  $\Delta_{q} = 9931(2)_{\text{stat}}$  MHz. (c) After applying laser frequencies  $\nu_{0,1}^{b}$ ,  $\nu_{0}^{b} - \Delta_{1}$ , and  $\nu_{0}^{r}$ , an applied frequency near  $\nu_{1}^{r}$  is scanned to repump  $^{133}Ba^{+}$  out of the F = 2 states in the  $5^{2}D_{3/2}$  manifold. The resulting increase in fluorescence rate yields a  $5^{2}D_{3/2}$  hyperfine splitting of  $\Delta_{2} = 937(3)_{\text{stat}}$  MHz. These measurements all have a  $\pm 20$  MHz systematic uncertainty primarily due to drift of the wavemeter used to stabilize the lasers.

necessary transitions due to hyperfine structure in  $I \neq 0$ isotopes (see Table I). An applied magnetic field of a few Gauss along a radial direction of the ion trap, with laser beams linearly polarized  $\approx 45^{\circ}$  from the magnetic field direction, are used to destabilize dark states that result from coherent population trapping [29].

A source of <sup>133</sup>Ba atoms is produced by drying a commercially available solution of neutron activated BaCl<sub>2</sub> dissolved in 0.1 M HCl on a platinum ribbon substrate. The vendor reports that approximately 2% of the total barium atoms are <sup>133</sup>Ba [30]. Atomic ion fluorescence and a LAMS spectrum indicate a highly enriched source of <sup>132</sup>Ba atoms ( $\approx 50\%$ ) due to the manufacturing process. The platinum ribbon substrate is  $\approx 4$  mm from the edge of the trap in the radial direction, and near the center of the trap axially.

With the trap rf switched off, atomic barium ions are produced by laser-ablating the barium on the platinum ribbon substrate using a 532 nm, 0.4 mJ, 5-7 ns laser pulse focused down to 40  $\mu$ m. After a delay period of 10  $\mu$ s, optimized for maximum capture efficiency, the trap rf voltage turns on confining ions. Since typical kinetic energies produced by laser ablation range from 5-50 eV [31], a 10  $\mu$ s delay indicates loading of the low energy portion ( $\approx$  .1 eV) of the ion kinetic energy distribution. In this work, 10-100 barium atomic ions are trapped after each laser pulse. Theoretical models indicate each laser pulse produces ~ 10<sup>11</sup> Ba atoms [32], resulting in a loading efficiency of order 10<sup>-9</sup>-10<sup>-10</sup>, comparable to loading using an oven and photo-ionization [33–35]. Overlapped cooling and repumping beams enter the trap at an angle of 45° and 0° with respect to the axial direction of the ion trap.

For the remainder of this paper, the total angular momentum of each hyperfine manifolds in the  $6^{2}S_{1/2}$ ,  $6^{2}P_{1/2}$ ,  $5^{2}D_{3/2}$  electronic states will be denoted  $F_{S}$ ,  $F_{P}$ , and  $F_D$  respectively. To Doppler cool <sup>133</sup>Ba<sup>+</sup>, a laser near 493 nm is slightly red-detuned ( $\approx 30$  MHz) from the  $F_S = 1 \leftrightarrow F_P = 0$  transition, denoted  $\nu_0^b$  in Fig. 1a. Transitions between the  $F_S = 0 \leftrightarrow F_P = 0$  are forbidden, but off-resonant scattering via the  $F_P = 1$  states leads to population trapping in the  $F_S = 0$  state. To depopulate this state, the 493 nm fiber EOM is driven at  $\nu_0 = 5.872$  GHz resulting in a second-order sideband resonant with the  $F_S = 0 \leftrightarrow F_P = 1$  transition. A repumping laser near 650 nm is slightly red-detuned of the  $F_P = 0 \leftrightarrow F_D = 1$  transition, denoted  $\nu_0^r$  (see Fig. 1a). Transitions between the  $F_P = 0 \leftrightarrow F_D = 2$  states are dipole-forbidden, but decay from the  $F_P = 1$  states populates the  $F_D = 2$  states. The off-resonant scatter rate out of the  $F_D = 2$  states, from the applied laser frequency  $\nu_0^r$ , is greater than the decay rate into the state due to offresonant scatter from the application of laser frequency  $\nu_0^b$ . Therefore, only the three frequencies  $\nu_0^b$ ,  $\nu_1^b$ , and  $\nu_0^r$ are required to cool and crystallize <sup>133</sup>Ba<sup>+</sup>. However, to improve cooling the 650 nm fiber EOM is driven at 904 MHz resulting in a first order sideband red-detuned from the  $F_P = 1 \leftrightarrow F_D = 2$  transition, denoted  $\nu_1^r$  in Fig. 1a.

During laser ablation, other ions (here, mainly <sup>132</sup>Ba<sup>+</sup> due to its high abundance in our source) tend to be cotrapped with  ${}^{133}Ba^+$ . Because the  $6{}^2S_{1/2}$  hyperfine qubit splitting of  ${}^{133}\text{Ba}^+$  is much larger than the isotope shift of the  $6^2 P_{1/2} \leftrightarrow 6^2 S_{1/2}$  transition in all Ba<sup>+</sup> isotopes, we are able to utilize a single high bandwidth fiber EOM to simultaneously laser cool <sup>133</sup>Ba<sup>+</sup> while laser-heating any even barium isotopes out of the ion trap (see Fig. 1c). Additional laser sidebands can be used to laser-heat the odd isotopes out of the ion trap using the  $6^2 P_{1/2}$  $\leftrightarrow 5^2 D_{3/2}$  transitions, although in practice infrequent loading rates of these species from the neutron activated BaCl<sub>2</sub> microgram source rarely require this. Other chemical species with significantly different charge to mass ratio can be ejected from the ion trap by ramping the trap voltages. <sup>133</sup>Ba decays to form <sup>133</sup>Cs with a half-life of 10.5 years. Since <sup>133</sup>Ba and <sup>133</sup>Cs have nearly identical masses, trap filtration based on charge to mass ratio cannot be used to separate them. By monitoring thermionic emission from a heated platinum filament, we find that <sup>133</sup>Cs can easily and regularly be preferentially removed

from a Ba source in situ.

The technique of isotopic purification via isotopeselective heating appears to be effective at removing unwanted ions without any observable trap loss of the desired species. Detailed molecular dynamics simulations of the process have not revealed any trap loss of the target ion, even when co-trapped with 499 ions undergoing laser-heating. Heated ions quickly exhibit large trajectories and do not efficiently sympathetically heat the target ion undergoing laser-cooling. This method allows for isotopic purification if non-isotope-selective loading techniques, like laser ablation, are used. This is useful for working with radioactive species, where the source material of the ion may be limited to microgram quantities and laser ablation is a convenient means for trap loading.

As shown in Fig. 1a, the magnetic moment of the I = 1/2<sup>133</sup>Ba<sup>+</sup> nucleus splits each fine-structure state by  $\mathcal{H} = \mathcal{A}\vec{I} \cdot \vec{J}$ , where  $\mathcal{A}$  is the magnetic hyperfine constant associated with each fine structure state. The hyperfine splittings of the  $6^2S_{1/2}$ ,  $6^2P_{1/2}$ , and  $5^2D_{3/2}$  levels of <sup>133</sup>Ba<sup>+</sup> were measured with the same atomic ion and are shown in Fig. 2. These spectra were obtained by using a modular digital synthesis platform [40] to rapidly alternate between Doppler cooling and weak optical excitation for fluorescence spectroscopy to prevent laserinduced lineshape distortions [41]. All measurements have a  $\pm 20$  MHz systematic uncertainty primarily due to drift of the wavemeter used to stabilize the lasers. To measure the  $6^2 P_{1/2}$  hyperfine splitting (Fig. 1a), a laser sideband frequency near the  $F_P = 1 \leftrightarrow F_S = 1$  transition is scanned. When this frequency is near resonance, and without laser frequency  $\nu_1^r$ , the population of the  $F_D$  = 2 states is increased. We utilize the resulting decrease in fluorescence to measure the  $6^2 P_{1/2}$  hyperfine splitting  $\Delta_1 = 1840(2)_{\text{stat}}$  MHz (see Fig. 2b). To measure the  $6^2S_{1/2}$  hyperfine qubit splitting, the laser sideband  $\nu_1^b$  near the  $F_P = 1 \leftrightarrow F_S = 0$  transition is scanned. The fluorescence is maximized when  $2\nu_0 = \Delta_q + \Delta_1$ (see Fig. 2a). We measure the hyperfine qubit splitting  $\Delta_q = 9931(2)_{\text{stat}}$  MHz. In order to measure the  $5^2 D_{3/2}$ hyperfine splitting, we increase the population of the  $F_D$ = 2 manifold by applying a laser sideband at frequency  $\nu_0^b - \Delta_1$ . The fluorescence is maximized when the laser sideband  $\nu_1^r = \nu_0^r + \Delta_2 - \Delta_1$  (see Fig. 2c). We measure  $\Delta_2 = 937(3)_{\text{stat}}$  MHz.

Efficient laser cooling of the ion also requires knowledge of the electronic transition frequencies. We measure these transitions in <sup>133</sup>Ba<sup>+</sup> using the values of the measured hyperfine splitting and scanning  $\nu_0^b$  and  $\nu_0^r$ . Defining the isotope shift of the electronic transitions as  $\delta \nu_{A,138}^i \equiv$  $\nu_A^i - \nu_{138}^i$ , with i = b (r) for the transitions near 493 nm (650 nm), we measure the isotope shifts in <sup>133</sup>Ba<sup>+</sup> to obtain  $\delta \nu^b = 355(4)_{\text{stat}}$  MHz and  $\delta \nu^r = 198(4)_{\text{stat}}$  MHz.

With these data, the transition frequencies necessary for laser cooling and hyperfine qubit operation are now

A	Ι	$\delta  u^b$	$\delta  u^r$	$\mathcal{A}_{\mathrm{S}_{1/2}}$	$\mathcal{A}_{\mathrm{P}_{1/2}}$	$\mathcal{A}_{\mathrm{D}_{3/2}}$	$\mathcal{B}_{\mathrm{D}_{3/2}}$
130	0	355.3(4.4)	$394(1)_{ m stat}$	-	-	-	-
132	0	278.9(4)	$\mathbf{292(1)}_{\mathrm{stat}}$	-	-	-	-
133	$1/_{2}$	373(4)	$198(4)_{ m stat}$	-9925.45355459(10)	-1840(11)	$\textbf{-468.5(1.5)}_{\mathrm{stat}}$	-
134	0	222.6(3)	174.5(8)	-	-	-	-
135	$^{3/_{2}}$	348.6(2.1)	82.7(6)	3591.67011718(24)	664.6(3)	169.5892(9)	28.9536(25)
136	0	179.4(1.8)	68.0(5)	-	-	-	-
137	$^{3/_{2}}$	271.1(1.7)	-13.0(4)	4018.87083385(18)	743.7(3)	189.7288(6)	44.5417(16)
138	0	$\equiv 0$	$\equiv 0$		-	-	

TABLE I. Isotope shifts of the  $6^{2}P_{1/2} \leftrightarrow 6^{2}S_{1/2}$  and  $6^{2}P_{1/2} \leftrightarrow 5^{2}D_{3/2}$  electronic transitions of barium atomic ions and hyperfine  $\mathcal{A}$  and  $\mathcal{B}$  constants. The isotope shift of the electronic transitions are defined relative to  $^{138}Ba^{+}$  and is  $\delta\nu^{i} \equiv \nu_{A}^{i} - \nu_{138}^{i}$ . The isotope shifts of all barium atomic ions are positive with the exception of the isotope shift of the  $6^{2}P_{1/2} \leftrightarrow 5^{2}D_{3/2}$  transition in  $^{137}Ba^{+}$ . The bolded values are spectroscopic measurements from this work and have a systematic uncertainty of  $\pm 20$  MHz. All other isotope shifts are reported from references [25, 26, 36–39]. Columns 3-8 are in MHz.

characterized for all isotopes of Ba<sup>+</sup> with half-life greater than a few weeks, and are shown in Table I. Since all of these transitions are resolved and are simultaneously addressable using a broadband, fiber-coupled EOM, isotopic purification is possible in situ through laser heating. This allows for the production of single-species Coulomb crystals, even for trace species, as shown in Fig. 1b.

Finally, the isotope shifts can be decomposed into two terms

$$\delta\nu_{A,A'}^{i} = k_{\rm MS}^{i} \left(\frac{1}{A} - \frac{1}{A'}\right) + \mathcal{F}_{i}\lambda_{A,A'} \tag{1}$$

where  $k_{\rm MS}$  is the sum of the normal and specific mass shifts,  $\mathcal{F}_i$  is the field shift [42], and  $\lambda_{A,A'}$  is the nuclear Seltzer moment of isotopes with atomic mass Aand A' [43]. To lowest order, the Seltzer moment  $\lambda_{A,A'}$  is equal to the difference in the mean of the squared nuclear charge radii of an isotope pair:  $\delta \langle r^2 \rangle_{A,A'} = \langle r_A^2 \rangle - \langle r_{A'}^2 \rangle$ [42, 43].

Following Eqn. 1, a King plot, shown in Fig. 3, summarizes spectroscopic data for barium atomic ions along with our measurements of  $\delta \nu_{130,138}^r$ ,  $\delta \nu_{132,138}^r$ , and  $\delta \nu_{133,138}^r$ . Using previous spectroscopic data [25, 37, 39], the fitted slope of -0.26 is close to a theoretical calculation of the slope -0.288 [45]. The fitted slope, field and specific mass shifts of 988 MHz/fm<sup>2</sup> and 360 MHz respectively [39, 46], and the new measurement of  $\delta \nu_{133,138}^r$  are combined to determine  $\delta \langle r^2 \rangle_{133,138} = -0.104$  fm<sup>2</sup>.

In summary, we have demonstrated trapping of <sup>133</sup>Ba<sup>+</sup> atomic ions produced via laser ablation of a microgram source. By leveraging the frequency selectivity of laser heating and cooling, we isotopically purify the trap sample to achieve efficient laser cooling of trapped <sup>133</sup>Ba<sup>+</sup> ions. Using the same, single trapped <sup>133</sup>Ba<sup>+</sup> ion we have measured the previously unknown  $5^2D_{3/2}$  hyperfine splitting  $\Delta_2 = 937(3)_{\text{stat}}$  MHz and isotope shift of the  $6^2P_{1/2} \leftrightarrow 5^2D_{3/2}$  transition  $\delta\nu_{133,138}^r = 198(4)_{\text{stat}}$  MHz. These measurements all have a  $\pm 20$  MHz systematic uncertainty. The determination of these spectroscopic values along with the methods we have presented for trap

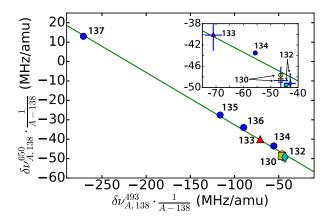


FIG. 3. King plot for the  $6^2 P_{1/2} \leftrightarrow 5^2 D_{3/2}$  electronic transition as a function of the  $6^2 S_{1/2} \leftrightarrow 6^2 P_{1/2}$  electronic transition. Each point represents a pair of barium isotopes  $(^ABa^+, ^{138}Ba^+)$ , labeled by A, where the frequency shift is normalized by the mass difference  $(\nu_A - \nu_{138})/(A - 138)$ . Red triangle:  $^{133}Ba^+$ , yellow square:  $^{132}Ba^+$ , and cyan diamond:  $^{130}Ba^+$  include spectroscopic measurements from this work. Blue circles are reported isotope shifts taken from references [37, 39]. Yellow and cyan circles are derived from reported isotope shifts of the  $6^2 S_{1/2} \leftrightarrow 6^2 P_{1/2}$  transition [37], and calculated isotope shifts of the  $6^2 P_{1/2} \leftrightarrow 5^2 D_{3/2}$  transition [37, 44].

loading from micrograms of radioactive material should enable the use of  $^{133}Ba^+$  for trapped ion QIP and precision measurement [47].

This work was supported by the US Army Research Office under award W911NF-15-1-0273. We thank Rainer Blatt, Jungsang Kim, Michael Mills, Chris Monroe, and Prateek Puri for helpful discussions. We thank Tyler Jackson, Saed Mirzadeh, Anthony Ransford, Christian Schneider, Calvin Ye, and Peter Yu for technical assistance.

## **Radiation Safety**

 $^{133}$ Ba decays to  $^{133}$ Cs via electron capture with a halflife of 10.5 years. The principal radiation is composed of beta particles, X-rays, and medium to low energy gamma rays. In this work, we used a  $\approx 1$  mCi source of <sup>133</sup>Ba ( $\approx$  $3 \ \mu g \text{ or } 10^{16} \text{ atoms}$ ) to limit the dose to  $\approx 2 \ \text{mrem/hr}$  at 30 cm from the radioactive sample. Though a standard exposure limit for lab workers is 5000 mrem/yr, we prefer to limit radiation doses in our lab to at or below the average background level in North America of 600 mrem/yr. Thus, the use of a 1 mCi <sup>133</sup>Ba source requires shielding of the gamma rays by a factor of  $\sim 10^4$ . Given the relatively low energy of the emitted gamma rays, this is easily accomplished with many materials such as lead or concrete. For example, a 350 keV gamma ray is attenuated by  $\approx 100x$  with only 1 cm of lead. Therefore, by enclosing the source in several centimeters of lead, the radiation level can be attenuated well below background.

During the deposition and drying process of the radioactive source, no radiation shielding precautions were required since the time needed to produce and mount the target was less than two hours. An electronic personal radiation dose meter was worn during production to display the radiation dose rate and to confirm adequate shielding of the ion source after mounting in the vacuum chamber.

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