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Joint diffraction and modeling approach to the structure of liquid alumina

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1 The structure of liquid alumina: A joint diffraction and modeling

2 approach

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27 Abstract

28 The structure of liquid alumina at a temperature ≈2400 K near to its melting point was measured using neutron and high-energy x-ray diffraction by employing containerless aerodynamic-levitation and laser-29 30 heating techniques. The measured diffraction patterns were compared to those calculated from molecular 31 dynamics simulations using a variety of pair potentials, and the model found to be in best agreement with experiment was refined by using the reverse Monte Carlo (RMC) method. The resultant model shows 32 that the melt is comprised predominantly of AlO_4 and AlO_5 units, in the approximate ratio of 2:1, with 33 only minor fractions of AlO₃ and AlO₆ units. The majority of Al-O-Al connections are corner-sharing 34 35 (83%) although a significant minority are edge-sharing (16%), predominantly between AlO₅ and either AlO_5 or AlO_4 units. Most of the oxygen atoms (81%) are shared between three or more polyhedra, and 36 the majority of these oxygen atoms are triply shared between one or two AlO₄ units and two or one AlO₅ 37 units, consistent with the abundance of these polyhedra in the melt and their fairly uniform spatial 38 39 distribution.

41 I. Introduction

42 Solid alumina (Al_2O_3) has many applications, e.g. in cements, ceramics, abrasives and high-temperature crucibles, and has well known solid state structures.¹ The melt also has applications in the production of 43 large sapphire single crystals²⁻⁶ and in analyzing the behavior of aluminum-fueled rocket motor 44 effluents.⁷⁻⁹ The very high melting point temperature of alumina ($T_m = 2327(6)$ K, Ref. 10) has, however, 45 impeded the study of the liquid state, for which many details about its atomic structure and physical 46 properties remain unknown. For example, the reported densities of liquid alumina measured at the 47 melting point vary over a 15% range¹¹⁻²² but this parameter is essential for establishing reliable structural 48 models. A key problem in many of these investigations is finding a container that is able to withstand 49 high temperatures without reacting with the melt. In this work the problem is circumvented by employing 50 containerless aerodynamic-levitation and laser-heating techniques.²³ 51

The structure of liquid alumina is also of interest because Al₂O₃ forms a large component of the 52 geologically relevant (Mg/Fe/Ca)-alumino-silicates which account for a significant proportion of the 53 Earth's mantle and are present in magma.^{24,25} These materials have received much attention as they 54 exhibit significant structural and physical property changes at the extreme conditions found within the 55 Earth.²⁶⁻²⁹ Alumina is also the major component in the Y₂O₃–Al₂O₃ system, which has recently been the 56 subject of debate regarding the observation of an iso-compositional liquid-liquid phase transition.³⁰⁻³³ It 57 58 has also been proposed from molecular dynamics (MD) simulations that pure alumina is a candidate for exhibiting a first-order liquid-liquid transition,³⁴ although further investigations indicate a continuous 59 change in structure with increasing pressure.³⁵⁻³⁸ Several of the important thermophysical properties of 60 liquid alumina, such as its viscosity,³⁹ surface tension,³⁹ heat capacity,²² enthalpy of fusion,²² electrical 61 conductivity,⁴⁰ longitudinal speed of sound,⁴¹ and emissivity,⁴² are described elsewhere. 62

The thermodynamically stable phase of crystalline alumina α -Al₂O₃ is built from octahedral AlO₆ motifs¹ 63 and the density decrease on melting is ~20-24%.^{14,43} In metastable crystalline phases, the aluminum 64 coordination environment is usually octahedral or tetrahedral.¹ The existence of a predominantly 65 tetrahedral liquid structure has been found from x-ray diffraction,⁴⁴⁻⁴⁷ neutron diffraction,⁴⁸ and high 66 temperature nuclear magnetic resonance (NMR) experiments.⁴⁹⁻⁵² The latter probe directly the 67 environment of the Al atoms and the observed chemical shifts are consistent with an average Al-O 68 coordination number (*i.e.* the average number of O atoms around a given Al atom) of $\sim 4.5 - 4.8$, the 69 measurement of a more precise value being limited by the challenging high-temperature sample 70 environment. Computer simulation studies,^{34-38,53-58} and an empirical potential structure refinement 71 $(EPSR)^{59}$ model of neutron diffraction data,⁴⁸ are consistent with the formation of a range of AlO_x 72

polyhedral units with *x* taking values of 3, 4, 5 or 6. Different studies give, however, a wide range of values for the relative proportions of these polyhedra.^{34-38,48,51,53-56} Indeed, an x-ray diffraction study of liquid Al₂O₃ held in a molybdenum cell at 2363 K found a predominantly octahedral liquid with a mean Al-O coordination number of ≈ 5.6 .⁶⁰

In the present work, new x-ray and neutron diffraction measurements on stable liquid alumina at 77 2400(50) K are reported. The neutron diffraction results were used to estimate the liquid density, which 78 was found to be in good agreement with the density measured in an electrostatic-levitation experiment.²² 79 80 and is near the mean of the densities measured previously by other aerodynamic-levitation versus non-81 containerless methods. The diffraction results are initially compared in detail to those obtained by MD simulations using a variety of different pair potentials to test the validity of the models thus 82 prepared.^{38,54,61-63} Often these potentials are parameterized using the properties of crystalline phases, 83 which may or may not be relevant to the high-temperature liquid. We therefore adapt a structural model 84 for the liquid by taking the MD model that is in best agreement with the liquid diffraction data and 85 refining it against those data by using the reverse Monte Carlo (RMC) method.⁶⁴ A key aim is to make a 86 realistic model in order to investigate the relative proportions, connectivity and distortion of the AlO_x 87 polyhedra. For example, if the Al-O and O-Al coordination numbers are denoted by \bar{n}_{Al}^0 and \bar{n}_{O}^{Al} then it 88 follows from the definition of these coordination numbers (see Sec. II) that the average number of O 89 atoms around a given Al atom $\bar{n}_0^{\text{Al}} = (c_{\text{Al}}/c_0)\bar{n}_{\text{Al}}^0$ where c_{Al} and c_0 denote the atomic fractions of Al and 90 O, respectively. Hence, if Al₂O₃ is a predominantly tetrahedral liquid (*i.e.* $\bar{n}_{Al}^{O} = 4$) then $\bar{n}_{O}^{Al} = (2/3) \times 4 =$ 91 8/3 *i.e.* each oxygen atom is shared between an average of 2.67 AlO₄ units. This means that a purely 92 93 corner-connected tetrahedral structure cannot be supported without tri-clustering of three AlO₄ units through a single oxygen corner, as is observed in aluminate glasses.⁶⁵ If the oxygen atoms can only be 94 twofold or threefold coordinated to aluminum atoms, then the ratio of the number of these twofold to 95 threefold coordinated oxygen atoms is 1:2 for liquid Al₂O₃.⁶⁵ Such issues must be taken into account to 96 97 assure that a given model is realistic.

98 The manuscript is organized as follows. The essential diffraction theory is given in Sec. II while the 99 experimental and modeling methods are detailed in Sec. III. The results obtained from the diffraction and 100 simulation methods are presented in Sec. IV where they are compared to those obtained from MD 101 simulations using several different sets of pair potentials, and the RMC model is then prepared. The final 102 results are discussed in Sec. V where particular attention is paid to the nature of the polyhedra and their connectivity. We note that the description of the liquid thus provided does not, in general, imply long-103 104 lived structural configurations but represents, instead, an ensemble average of local quasi-instantaneous configurations. This is in keeping with a diffraction experiment where each x-ray or neutron samples the 105

structure of a liquid within its coherence volume, and a diffraction pattern is built up as an accumulation
of such snapshots.⁶⁶ Conclusions are drawn in Sec. VI.

108

109 II. Theory

The coherent scattered intensity measured in a neutron or x-ray diffraction experiment on liquid alumina
 yields the total structure factor⁶⁶

$$S(Q) = 1 + \frac{1}{|\langle w(Q) \rangle|^2} \sum_{\alpha} \sum_{\beta} c_{\alpha} c_{\beta} w_{\alpha}^*(Q) w_{\beta}(Q) [S_{\alpha\beta}(Q) - 1]$$
(1)

where $S_{\alpha\beta}(Q)$ is a Faber-Ziman partial structure factor, Q denotes the magnitude of the scattering vector, 112 and c_{α} is the atomic fraction of chemical species α . In general, $w_{\alpha}(Q)$ is a complex number (* denotes 113 complex conjugate) and represents, for chemical species α , either the Q-independent coherent neutron 114 scattering length (denoted by b_{α}) or the x-ray atomic form factor plus dispersion terms (denoted by 115 $f_{\alpha}(Q)$) which has a strong Q dependence. $|\langle w(Q) \rangle|^2 = \sum_{\alpha} \sum_{\beta} c_{\alpha} c_{\beta} w_{\alpha}^*(Q) w_{\beta}(Q)$ is chosen such that the 116 weighting factors for $S_{\alpha\beta}(Q)$ sum to unity for all Q values for either the neutron total structure factor 117 $S^{N}(Q)$ or the x-ray total structure factor $S^{X}(Q)$. The neutron scattering lengths for Al and O take real 118 values of $b_{Al} = 3.449(5)$ and $b_0 = 5.805(4)$ fm.⁶⁷ Independent neutral atomic x-ray form factors $f_{Al}(Q)$ 119 and $f_0(Q)$ were taken from Ref. 68. Any effect on $f_\alpha(Q)$ from local bonding is expected to be 120 significant only at $Q < 2 \text{ Å}^{-1}$ in the measured $S^{X}(Q)$ function where valence electrons have their largest 121 effect. 122

123 The Fourier transform of $S_{\alpha\beta}(Q)$ gives the partial pair-distribution function $g_{\alpha\beta}(r)$, where r is a distance 124 in real space, while the Fourier transforms of $S^X(Q)$ and $S^N(Q)$ give the total pair-distribution functions 125 $G^X(r)$ and $G^N(r)$, respectively.⁶⁶ The mean coordination number of atoms of type β , contained in a 126 volume defined by two concentric spheres of radii r_{\min} and r_{cut} centered on an atom of type α , is given by

127
$$\bar{n}_{\alpha}^{\beta} = 4\pi\rho c_{\beta} \int_{r_{\min}}^{r_{\rm cut}} r^2 g_{\alpha\beta}(r) dr.$$
(2)

128 In practice, a neutron or x-ray diffractometer can measure only over a finite Q range, which starts at Q_{\min} 129 and ends at Q_{\max} , and a modification function $M(Q, \Delta(r))$ is often used to militate against the appearance 130 of Fourier transform artifacts such that the total pair-distribution function is written as

$$G^{X/N}(r) = 1 + \frac{1}{2\pi^2 \rho r} \int_{Q_{\min}}^{Q_{\max}} M(Q, \Delta(r)) Q[S^{X/N}(Q) - 1] \sin(Qr) \, dQ$$
(3)

131 where ρ is the atomic number density. Simple modification functions, such as the Lorch function,⁶⁹⁻⁷² 132 depend only on Q and typically reduce truncation oscillations at the expense of broadening the sharpest 133 features in real space. In this work we follow the method of Soper and Barney⁷¹ and vary the strength of 134 the modification function for each portion of real space using the modified Lorch function

$$M(Q,\Delta(r)) = \frac{3}{[Q\Delta(r)]^3} \{ \sin[Q\Delta(r)] - Q\Delta(r)\cos[Q\Delta(r)] \}$$
(4)

where $\Delta(r)$ is a real space broadening width that can be a function of r. To emphasize higher-r structure, the real-space total density $D^{X/N}(r) = 4\pi\rho r[G^{X/N}(r) - 1]$ or partial density $d_{\alpha\beta}(r) = 4\pi\rho r[g_{\alpha\beta}(r) - 1]$ functions are also plotted in this work.⁶⁶

- 138 To facilitate a comparison of simulated structures to diffraction data, the $g_{\alpha\beta}(r)$ functions from the MD
- 139 or RMC simulations were Fourier transformed to obtain the partial $S_{\alpha\beta}(Q)$ patterns using

$$S_{\alpha\beta}(Q) - 1 = \frac{4\pi\rho}{Q} \int_0^{r_{\text{max}}} r [g_{\alpha\beta}(r) - 1] \sin(Qr) dr$$
⁽⁵⁾

140 where r_{max} is half the length of the simulation box. The $S_{\alpha\beta}(Q)$ functions thus obtained were combined 141 using Eq. (1) to give an S(Q) function which was then transformed back into *r*-space using the same 142 procedure as used for the experimental data (Eq. (3)). This process is particularly important for x-ray data 143 as it takes into proper account the effect of the *Q*-dependent atomic form factors on the $G^{X}(r)$ function. 144 To account for these form factors, the method described by Zeidler *et al.*⁷³ was used to obtain the Al-O 145 coordination number from the x-ray diffraction data.

147 III. Methods

148 A. Diffraction experiment details

Three separate x-ray diffraction experiments were performed at the European Synchrotron Radiation 149 Facility (ESRF), the Advanced Photon Source (APS) and the Super Photon ring-8 (SPring-8). A single 150 neutron diffraction experiment was performed at the Institut Laue-Langevin (ILL). In each experiment, 151 the sample was investigated in situ during laser-heating and aerodynamic-levitation of ~50 mg droplets 152 above a conical nozzle,^{23,74} where the droplets were made from melting alumina of purity 99.99% (ESRF, 153 APS and ILL) or 99.5% (SPring-8). Oxygen was present in each of the levitation gases. The incident x-154 155 ray or neutron beam was centered on the top half of the sample, above the nozzle of the levitator and in 156 the region where the sample temperature of ≈ 2400 K was measured by using a pyrometer (IMPAC-IS140 157 at the ESRF, Chino IRCAS at the APS, IMPAC ISQ5/MB25 at SPring-8, or AOIP-7010E at the ILL). The spectral emissivity ε_{λ} of molten alumina at the pyrometer wavelength λ was estimated using the 158 relation $\varepsilon_{\lambda} = 4n_{\lambda}/(n_{\lambda}+1)^2$, where n_{λ} is the corresponding refractive index, which holds if the liquid is 159 opaque and the extinction coefficient is small enough for it to have a negligible effect on the Fresnel 160 reflectance.⁷⁵ For instance, $n_{\lambda} = 1.744(16)$ when $\lambda = 633$ nm such that $\varepsilon_{\lambda} = 0.926(3)$.⁴² In our 161 experiments, in order to correct the pyrometer readings to give the sample temperature, a constant 162 emissivity $\varepsilon_{\lambda} = 0.92$ was assumed for the wavelength range from 0.7-1.1 µm which brackets all of the 163 pyrometers used. This assumption is supported by the fact that the temperature arrest observed in the 164 corrected pyrometer readings on fusing solid alumina occurs at the known melting point of 2327(6) K.¹⁰ 165 Rotation of the liquid drop by the levitation gas stream resulted in temperature oscillations of 166 approximately ± 20 K during the x-ray and neutron measurements. This variation is consistent with the 167 temperature gradients which are expected to be up to ± 50 K in the top half of the sample probed by the x-168 rav or neutron beam. We note that ± 50 K represents a $\pm 2\%$ variation in the sample temperature of 169 170 2400 K which corresponds to a change in the sample density of about $\pm 0.2\%$ (Ref. 22) i.e. there should be 171 a negligible change in the structure.

The ESRF measurement was performed at the ID11 beamline using x-ray photons of wavelength 0.1222(1) Å (101.5 keV) and a beam of cross-sectional area $0.4 \times 0.4 \text{ mm}^2$. A FreLoN 2k16 charge coupled device (CCD) detector⁷⁶ was placed perpendicular to the incident beam, 160 mm behind the sample, such that one quarter of the Debye-Scherrer cone was measured. This gave a useable *Q* range up to 24 Å⁻¹ whilst maintaining an acceptable *Q* space resolution. The sample was heated from above and from below by 125 W CO₂ lasers (Synrad Evolution). The sample chamber was not sealed or purged from the atmosphere, and the levitation gas stream was areal (96.5% Ar, 3.5% O₂). The two dimensional diffraction patterns were reduced using the Fit2D software.⁷⁷ The measured background intensity was
 subtracted and corrections were made for the detector geometry and efficiency, sample self-attenuation
 and Compton scattering using standard procedures.^{66,78}

The SPring-8 measurement was performed at the BL04B2 beamline using a two-axis diffractometer 182 dedicated to the study of glass, liquid and amorphous materials.⁴⁶ The intensity of incident x-rays was 183 monitored by an ionization chamber filled with Ar gas, and the scattered x-rays were detected by a solid 184 185 state Ge detector. An incident x-ray wavelength of 0.1093(1) Å (113.4 keV) was used, giving an accessible Q range of 0.3–24 Å⁻¹, and the incident beam size was 0.5×0.5 mm². The sample was heated 186 187 from above using a single 100 W CO₂ laser (Synrad Firestar) and dried air was used as the levitation gas. 188 The data were corrected for background scattering, sample self-attenuation and Compton scattering using standard procedures.^{46,66} 189

The APS measurement was performed at the 11-1D-C beamline with an incident x-ray beam of 190 wavelength 0.10804(2) Å (114.76 keV) and cross-sectional area $0.5 \times 0.5 \text{ mm}^2$. A Perkin Elmer 191 XRD1621 area detector was centered on the beam stop and placed approximately 400 mm behind the 192 sample. It was calibrated using a polystyrene ball coated with a CeO_2 powder standard and gave a Q 193 range of 0.5-24 Å⁻¹. The sample was heated from above using a single 400 W CO₂ laser (Synrad 194 Firestar), the sample chamber was not sealed or purged from the atmosphere, and the levitation gas stream 195 196 was oxygen. To avoid attenuation from the levitator nozzle, only data from the top half of the Debye-Scherrer cone was used for analysis. The correction procedures and programs were the same as those 197 198 used for the ESRF data.

199 The ILL experiment was made using the diffractometer D4c (Ref. 79) with an incident neutron wavelength of 0.4981(1) Å giving a *Q* range of 0.4–23.5 Å⁻¹ using the setup described in Ref. 74. The 200 sample was heated from above by two 125 W CO₂ lasers (Synrad Evolution). Background scattering 201 202 from the levitator nozzle was minimized by shielding with neutron absorbing boron carbide plates so that 203 only the top half of the sample above the nozzle was exposed to the incident neutron beam. Background 204 scattering from air was minimized by evacuating the sample chamber and refilling it with 99.999% argon. Arcal was used for the levitation gas stream *i.e.* the O₂ level in the sample chamber varied between zero 205 and 3.5% and the background scattering was therefore monitored at regular intervals. The measured 206 207 background intensity was subtracted and corrections were made for multiple scattering, sample selfattenuation and inelastic scattering using standard procedures.⁶⁶ 208

For liquid alumina the x-ray weighting factors for the Al-Al, Al-O and O-O Faber-Ziman partial structure factors are approximately 0.270, 0.499 and 0.230 (as evaluated from the form factor values at Q = 0) whereas the corresponding neutron weighting factors are 0.080, 0.406, 0.513, respectively. As illustrated
in Fig. 1, the neutron diffraction pattern contains very little information on the Al-Al correlations,
whereas the x-ray pattern has more information on the Al-Al but less information on the O-O correlations.

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- 215



Fig. 1. The relative weighting factors as calculated by using Eq. (1) for the partial structure factors in x-

ray versus neutron diffraction experiments on liquid Al₂O₃. The x-ray and neutron data sets are

represented by the dark (blue) and light (gray) histograms, respectively. The x-ray values were calculated for Q = 0.

B. Simulation details

The majority of the classical MD studies that are consistent with the measured density range for liquid Al_2O_3 use pair potentials of the form^{38,54,61-63}

$$U_{\alpha\beta}(r) = \frac{z_{\alpha}z_{\beta}e^2}{r} + A_{\alpha\beta}\exp(-r/B_{\alpha\beta}) - \frac{C_{\alpha\beta}}{r^6}$$
(6)

where *r* is the separation of atom pairs, z_{α} is the charge on an atom of type α , *e* is the elementary charge, and $A_{\alpha\beta}$, $B_{\alpha\beta}$ and $C_{\alpha\beta}$ are parameters that are usually determined by fitting to vibrational spectra for crystalline materials. A problem with these pair potentials is that they can lead to unphysical attractive forces at small atomic separations.^{62,63} We avoided this problem by adding a $D_{\alpha\beta}/r^{12}$ repulsive term, where $D_{\alpha\beta}$ is the smallest value which makes the potential and its derivative always positive at low *r*. The $1/r^{12}$ fall-off of this term means that it contributes less than ~1% to the potential when $r > 0.6r_1$, where r_1 is the position of the first peak in the relevant $g_{\alpha\beta}(r)$ function. The D_{AlO} , D_{OO} and D_{AlAl} values used in the $D_{\alpha\beta}/r^{12}$ correction terms were 12, 200 and 0 eV Å¹², respectively. The other values for the pair potential parameters were taken from the models described by Hung *et al.*,³⁸ Hoang and Oh,⁵⁴ Du and Corrales,⁶¹ Du *et al.*⁶² and Winkler *et al.*⁶³ where, in each case, $A_{AlAl} = C_{AlAl} = 0$.

MD simulations were made for each pair potential model using the DL POLY package⁸⁰ on a system 235 containing N = 6400 atoms with a time step of 0.001 ps. Each simulation was started from a disordered 236 configuration where the atoms had been moved at random while satisfying minimum Al-Al, Al-O and O-237 O separation distances of 2, 1.3 and 2 Å, respectively. Using an NPT ensemble, the system was then held 238 at a pressure P equal to atmospheric at a temperature T = 6000 K for 50 ps and brought down to 2400 K 239 in three equally spaced temperature steps over a time period of 100 ps (30 ps at 4800 K, 30 ps at 3600 K 240 and 40 ps at 2400 K). Finally, NVT runs of 30 ps duration were initiated using the final configuration at 241 the final density found from the NPT simulation for each set of pair potentials, where V denotes the 242 243 volume.

The RMC refinement was initiated from the final configuration obtained from the model that gave best agreement with the measured diffraction patterns. This ensured that the RMC procedure was initiated from a plausible starting structure such that it led to a refinement of that structure, trying to account for effects such as ion polarizability that are not directly accounted for in simple pair potential models. Small maximum moves of 0.025 Å per atom were used, and the only coordination constraint was that no aluminum atoms were coordinated to less than 3 or to more than 6 oxygen atoms in the distance range 0– 2.5 Å, consistent with the results obtained from the MD simulations.

251 IV. Results

A. Density

The density of liquid Al_2O_3 close to its melting temperature of 2327(6) K (Ref. 10) was estimated from the low-*r* behavior of the D(r) function measured by neutron diffraction, after it was confirmed that the corrected differential scattering cross-section oscillated about the expected self-scattering level at large *Q* values.⁶⁶ The result is plotted in Fig. 2 where a comparison is made with the density values obtained from other experimental methods. More comprehensive summaries of the published density data as a function of temperature are given in Refs. 18, 19 and 22.



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Fig. 2. The density of liquid alumina close to its melting temperature of 2327 K as measured with techniques using a pendant drop (PD, solid (black) inverted triangles),¹²⁻¹⁴ Archimedes principle (Arch., solid (black) triangles)^{15,16} or maximum gas bubble pressure (MBP, solid (black) squares).^{11,17,18} The results obtained from aerodynamic levitation measurements (AL, open circles)¹⁹⁻²¹ are systematically low, consistent with the assumption of spherical levitated samples (see the text). The measurement made in the present neutron diffraction work (Neutron, open (blue) triangle) is consistent with a measurement made using an electrostatically levitated sample (ESL, solid (blue) circle).²²

From Fig. 2 it is clear that the density values from aerodynamically levitated droplets¹⁹⁻²¹ are 267 systematically lower than the values obtained from other measurement techniques.¹¹⁻¹⁸ Although levitated 268 269 samples are free from container contamination, the density is usually obtained by imaging the levitated droplet from above and calculating the volume by assuming a spherical drop. However, due to the 270 opposing forces from gravity and the levitation gas, the aerodynamically levitated drops are often oblate 271 spheroids of volume $(4/3)\pi a^2 b$, where a is the radius in the horizontal plane and b is the distance from 272 the center to a pole along the symmetry axis in a vertical direction. The assumption that a = b therefore 273 leads to an underestimate of the density by a factor b/a. The aerodynamic-levitation density 274 275 measurements are 5-10% lower than other measurements, which is consistent with our observation that 276 most aluminate glasses, prepared by quenching an aerodynamically levitated melt, form oblate spheroids 277 where *a* is 5-10% larger than *b*.

Our calculated density $\rho = 0.0862(35) \text{ Å}^{-3}$ is consistent with a recent measurement of $\rho = 0.0863(17) \text{ Å}^{-3}$ at 2400 K made using an electrostatic levitation setup,²² a containerless method allowing the whole sample to be viewed and where sample sphericity is promoted by the distribution of surface charge. Both values lie in-between the densities measured previously by aerodynamic levitation versus noncontainerless methods.

B. Diffraction data

The three measured $S^{X}(Q)$ functions, shown in Fig. 3(a), are in close agreement up to $Q = 10 \text{ Å}^{-1}$, but 284 beyond this limit the ESRF measurement deviates from the other two. This discrepancy, which can be 285 286 attributed to the detector used in the ESRF experiments, is partially corrected in the back Fourier transform, but some distortion remains. The first peak in $S^{X}(O)$ showed no dependence on the oxygen 287 content of the levitation gas stream (3.5% versus ~21% versus 100%). A separate x-ray diffraction 288 289 experiment made at SPring-8 using the setup described in Sec. IIIA showed no difference between the 290 structure of molten alumina at 2400 K as measured using a pure argon (99.9999%) or pure oxygen 291 (99.999%) levitation gas stream (Fig. 3(g)), in contrast to the relatively low incident energy (20 - 30 keV)x-ray diffraction work of Krishnan *et al.*⁴⁷ where the levitation gas was either pure argon or pure oxygen. 292 The measured $S^{N}(O)$ function is compared in Fig. 3(c) to that obtained in a previous neutron diffraction 293 experiment on liquid alumina at 2500 K by Landron et al.⁴⁸ and shows a marked improvement in the 294 signal to noise ratio. Both functions have the same positions for the first three peaks, but there are 295 marked differences in the heights of the second and third peaks. 296

The x-ray and neutron total structure factors show a small first peak at about 2.10(2) and 1.92(4) Å⁻¹, respectively (Figs. 3(a) and 3(c)). The sharp second peak in $S^{N}(Q)$ at 2.72(2) Å⁻¹, which manifests itself in $S^{X}(Q)$ as a small trough, is referred to as the principal peak (PP) because it dominates the partial structure factors for liquid alumina (see Sec. IVC) and for many other binary systems.⁸¹⁻⁸⁴ The high-Q structure in both the x-ray and neutron patterns is approximated well by damped sinusoidal oscillations in Q[S(Q) - 1] of periodicity $2\pi/r_1$ where r_1 is the first peak position in G(r).

The $G^{X}(r)$ functions from the APS and SPring-8 experiments and the $G^{N}(r)$ function from the ILL 303 304 experiment are plotted in Figs. 3(b) and 3(d). Although the differences between the APS and Spring-8 305 data sets are within the experimental error, the latter were chosen for further analysis because they give the closest agreement between the measured $S^{X}(Q)$ function and the back Fourier transform of $G^{X}(r)$ 306 after the unphysical oscillations for r < 1.5 Å are set to the $G^{X}(r \rightarrow 0) = 0$ limit, indicating that the data 307 have been accurately corrected. The x-ray and neutron total pair-distribution functions $G^{X}(r)$ and $G^{N}(r)$ 308 both have an asymmetric first peak at 1.78(1) Å or 1.77(1) Å with a first minimum at 2.32 Å or 2.25 Å, 309 310 respectively. This peak is assigned to nearest-neighbor Al-O correlations, where the peak position is consistent with the bond distances found for AlO₄ tetrahedra in aluminate liquids and glasses.^{65,85-89} Its 311 integration to $r_{\rm cut} = 2.25$ Å gives a coordination number $\bar{n}_{\rm Al}^0 = 4.4(2)$ for both the neutron and x-ray 312 diffraction results, in agreement with the values reported from previous diffraction work.^{44,45,47,48} The Al-313 O coordination number and first peak asymmetry indicate a significant fraction of longer Al-O bonds, 314 315 consistent with the presence of AlO_5 and/or AlO_6 polyhedra. Inspection of the partial pair-distribution functions from the MD and RMC models (see e.g. Fig. 3(f)) shows that there is some overlap of the Al-O 316 317 correlations with the O-O and Al-Al correlations within the 2-2.5 Å region and that the minimum in the Al-O partial pair-distribution functions occurs at ≈ 2.5 Å. The second peak in $G^{N}(r)$ is at 2.80(2) Å and 318 has a high-r shoulder whereas the second peak in $G^{X}(r)$ is at 3.1(1) Å and is broader. Differences 319 between $G^{X}(r)$ and $G^{N}(r)$ are anticipated within this r-space region in accordance with the different Al-320 321 Al and O-O weighting factors for the partial pair-correlation functions shown in Fig. 1. Beyond 5 Å, $G^{X}(r)$ has little structure whereas $G^{N}(r)$ shows decaying sinusoidal oscillations of wavelength $2\pi/Q_{PP}$, 322 where $Q_{\rm PP}$ is the position of the principal peak, and with a decay length that is related to the width of this 323 peak.⁷² These observations are consistent with the presence of a sharp principal peak in $S^{N}(Q)$ but an 324 absence of this feature in $S^{X}(O)$. 325



Fig. 3. The diffraction results for liquid alumina as measured at 2400(50) K. (a) The solid (blue) circles 328 give $S^{X}(Q)$ as measured (1) at the APS, (2) the ESRF or (3) SPring-8. The solid (black) curves give the 329 back Fourier transforms of the $G^{X}(r)$ data sets obtained by applying the modified Lorch function (Eq. (4)) 330 with the unphysical oscillations for r < 1.5 Å set to the $G^{X}(r \rightarrow 0) = 0$ limit. (b) $G^{X}(r)$ as obtained for 331 (1) the APS and (3) the SPring-8 data by Fourier transforming the corresponding $S^{X}(Q)$ functions shown 332 in (a) using $Q_{\text{max}} = 23.5 \text{ Å}^{-1}$ with (solid (black) curve) or without (broken (blue) curve) the application of 333 a modified Lorch function. (c) $S^{N}(Q)$ as measured at the ILL (solid (blue) circles) or in the work of 334 Landron *et al.*⁴⁸ (open (gray) circles). The solid (black) curve gives the back Fourier transform of $G^{N}(r)$ 335 for the ILL data shown in (d) as obtained by applying the modified Lorch function with the unphysical 336 oscillations for r < 1.5 Å set to the $G^{N}(r \rightarrow 0) = 0$ limit. (d) The $G^{N}(r)$ function obtained for the ILL 337 data by Fourier transforming $S^{N}(Q)$ shown in (c) using $Q_{max} = 23.5 \text{ Å}^{-1}$ with (solid (black) curve) or 338 without (broken (blue) curve) the application of a modified Lorch function. The broken (gray) curve 339 gives $G^{N}(r)$ for the Landron *et al.*⁴⁸ data as obtained by Fourier transforming $S^{N}(Q)$ shown in (c) using 340 $Q_{\text{max}} = 19.95 \text{ Å}^{-1}$. (e) The inset shows $\Delta(r)$ as used in the modified Lorch function (Eq. (4)). (f) The 341 inset shows the breakdown of the $G^{N}(r)$ function for the ILL data shown in (d) (solid curve) into its 342 contributions from the weighted Al-O (dotted (blue) curve), O-O (broken curve) and Al-Al (chained 343 curve) partial pair-distribution functions obtained from the RMC refinement. (g) The inset shows the 344 background corrected intensity $I^{X}(Q)$ as measured in a SPring-8 x-ray diffraction experiment on molten 345 alumina using either pure oxygen (solid (gray) curve) or pure argon (broken (black) curve) as the 346 levitation gas stream. The difference between the data sets (solid curve) does not reveal any significant 347 348 structural variation caused by the choice of levitation gas.

349 C. Pair potential MD and reverse Monte Carlo simulations

The number densities obtained from the *NPT* simulations at 2400 K using the Du and Corrales,⁶¹ Du *et al.*,⁶² Winkler *et al.*,⁶³ Hoang and Oh⁵⁴ and Hung *et al.*³⁸ pair potentials were 0.0858(1), 0.0898(1), 0.0855(1), 0.0825(1) and 0.0800(1) Å⁻³, respectively, while the pressures obtained from the *NVT* simulations using these pair potentials with T = 2400 K and $\rho = 0.086$ Å⁻³ were 0.12(3), 1.86(3), 0.04(3), 1.52(4) and 1.35(3) GPa, respectively. The densities from the Du and Corrales⁶¹ and Winkler *et al.*⁶³ models are therefore consistent with the most recent density measurements (Fig. 2) and the pressures obtained by using these models are closest to ambient.

The results obtained from these MD simulations using various pair potential models can be separated into 357 those that use formal ion charges^{38,54} and those that use partial ion charges.⁶¹⁻⁶³ Within this framework, 358 the results obtained by using the Hoang and Oh⁵⁴ formal-charge model and the Du and Corrales⁶¹ partial-359 charge model agree best with the measured x-ray and neutron diffraction results (Fig. 4). The RMC 360 refinement was initiated from the final configuration of the Du and Corrales⁶¹ model since this gave the 361 best overall agreement with the diffraction data, consistent with a tendency for partial charges to 362 compensate for "covalent" effects that originate from e.g. ion polarizability and deformability.^{61,62,90-92} 363 364 The resultant RMC model shows excellent agreement with the measured neutron and x-ray data sets in both reciprocal and real space (Fig. 4). The small average displacement of 0.17 Å per atom between the 365 final Du and Corrales⁶¹ MD and final RMC configurations is consistent with the application of a 366 refinement procedure. A comparison is also made in Fig. 4(c) between the measured $S^{N}(Q)$ function and 367 the results obtained from an EPSR model by Landron et al.⁴⁸ where the latter was made using the noisy 368 neutron diffraction data shown in Fig. 3(c). 369

The partial structure factors $S_{\alpha\beta}(Q)$ and partial density functions $d_{\alpha\beta}(r)$ from the RMC refinement are compared to those obtained from the Du and Corrales⁶¹ model in Fig. 5. The principal peak positions Q_{PP} in reciprocal space and first peak positions in real space $r_{\alpha\beta}$ are summarized in Table 1. All of the $S_{\alpha\beta}(Q)$ functions show a sharp principal peak or trough with a position Q_{PP} in the range 2.55-2.66 Å⁻¹ which does not manifest itself as a marked feature in the measured $S^X(Q)$ functions because the x-ray weighting factors lead to an almost complete cancellation of $S_{AlAl}(Q)$ and $S_{OO}(Q)$ with $S_{AlO}(Q)$. The $d_{\alpha\beta}(r)$ patterns all show exponentially decaying sinusoidal oscillations at high-*r* of frequency $2\pi/Q_{PP}$.

	$Q_{\rm PP}$ (Å ⁻¹)			$r_{\alpha\beta}$ (Å)		
Model	AlAl	AlO	00	AlAl	AlO	00
Du and Corrales ⁶¹	2.55(1)	2.60(1)	2.63(2)	3.20(2)	1.76(2)	2.83(2)
Jahn and Madden ⁵³	2.64(3)	2.62(3)	2.66(2)	3.14(1)	1.73(1)	2.82(2)
Present work (RMC)	2.56(1)	2.60(1)	2.63(2)	3.15(1)	1.80(1)	2.82(1)

Table 1. The positions of the principal peak in $S_{\alpha\beta}(Q)$ and the first peak in $d_{\alpha\beta}(r)$ for those models

found to be most consistent with the measured diffraction data sets. The models of Du and $Corrales^{61}$

and Jahn and Madden⁵³ are discussed in Secs. IVC and VA, respectively.

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Fig. 4. The x-ray and neutron total structure factors S(Q) and total density functions D(r) for liquid 384 Al_2O_3 where the latter were obtained from S(Q) by applying the modified Lorch function (Eq. (4)) with 385 $Q_{\text{max}} = 23.5 \text{ Å}^{-1}$. (a) The x-ray total structure factor $S^{X}(Q)$, (b) the x-ray total density function $D^{X}(r)$, (c) 386 the neutron total structure factor $S^{N}(Q)$, and (d) the neutron total density function $D^{N}(r)$. In each panel 387 the measured function from SPring-8 or the ILL (broken (blue) curve) is compared to the MD results 388 obtained from the Hoang and Oh⁵⁴ potentials (top) and the Du and Corrales⁶¹ potentials (middle) and to 389 390 the RMC results (bottom), where these modeled results are given by the solid (black) curves. In (c) and 391 (d) the neutron diffraction results are also compared to those obtained from the EPSR model of Landron et al.⁴⁸ for which $\rho = 0.0830(9)$ Å⁻³ (dotted (red) curves). 392



Fig. 5. The Faber-Ziman partial structure factors $S_{\alpha\beta}(Q)$ and the partial density functions $d_{\alpha\beta}(r)$. In each panel the results from the RMC model (broken (blue) curves) are compared to the MD results obtained either by Jahn and Madden⁵³ (top) or by using the Du and Corrales⁶¹ pair potentials (bottom) where the MD results are given by the solid (black) curves. The broken vertical (gray) line is a guide to the eye for the principal peak position $Q_{\rm PP}$.

400 V. Discussion

401

A. Comparison with other MD studies

Liquid Al₂O₃ has also been investigated using molecular dynamics with models that go beyond simple 402 pair potentials. Studies that are consistent with the measured densities have been reported by Vashista et 403 al.⁵⁸ and by Jahn and Madden.⁵³ In the work by Vashista *et al.*⁵⁸ on the liquid at 2600 K, $\rho = 0.0830$ Å⁻³ 404 and the potentials, which included three-body angular constraints, were parameterized using the 405 properties of α -Al₂O₃. In the work by Jahn and Madden⁵³ the potentials were parameterized using density 406 functional theory (DFT) based electronic structure calculations that included ion polarizability and shape-407 deformation effects. ⁹³ A density of $\rho = 0.0848 \text{ Å}^{-3}$ at 2350 K was obtained without the application of 408 volume constraints. The x-ray and neutron total structure factors from the Jahn and Madden⁵³ model are 409 in better agreement with the experimental data as shown in Fig. 6. The partial structure factors and partial 410 density functions from this model are compared to the RMC results in Fig. 5. 411



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Fig. 6. (a) The neutron total structure factor $S^{N}(Q)$ (solid (blue) circles) and (b) the x-ray total structure factor $S^{X}(Q)$ (solid (blue) circles) as measured at the ILL and SPring-8, respectively. The data sets are compared to the MD results of Jahn and Madden⁵³ (solid (black) curves) and Vashista *et al.*⁵⁸ (broken (red) curves).

417 **B.** Coordination and connectivity

The first coordination shell from the RMC and other models is relatively ill-defined in that the function 418 $g_{AlO}(r)$ is not equal to zero at the minimum just beyond the first peak (see e.g. Fig. 3(f)). This introduces 419 some ambiguity into determining the Al-O coordination number since it depends on the value chosen for 420 421 the cut-off distance r_{cut} in Eq. (2). This cut-off distance also affects the number of oxygen atoms found around a given Al atom in the atomic configurations generated by the models and it can therefore change 422 the observed distribution of AlO_x species. The first minimum in the $g_{AlO}(r)$ functions from the RMC 423 model and from the MD models of Jahn and Madden⁵³ and Du and Corrales⁶¹ occurs at ≈ 2.5 Å. The 424 relative fractions of AlO_x species (x = 3, 4, 5 or 6) obtained by using this cut-off distance for the RMC 425 model are compared in Fig. 7(a) to the relative fractions obtained for several other models.^{48,53,54,61,63} The 426 RMC results show a liquid structure that is dominated by AlO₄ and AlO₅ units, consistent with several of 427 428 the models. A more complete picture of the fraction of AlO_x species obtained from the RMC model by varying r_{cut} is given in Fig. 7(b). For example, the fraction of AlO₄ tetrahedra found for $r_{\text{cut}} = 2.5 \text{ Å}$ 429 increases by ~10% when this cut-off distance is reduced to 2.2 Å, close to the first minimum in $G^{N}(r)$. 430

For comparison, sputtered amorphous thin films of Al_2O_3 have been investigated by using ²⁷Al triple quantum magic-angle spinning NMR.⁹⁴ The results give an amorphous network made from 55(3)% AlO₄, 42(3)% AlO₅ and 3(2)% AlO₆ units as compared to the liquid at \approx 2400 K for which the RMC model (with 434 $r_{cut} = 2.5$ Å) gives a structure made from 3.5(6)% AlO₃, 57.5(9)% AlO₄, 34.7(1.2)% AlO₅ and 4.3(3) 435 AlO₆ units. In both cases, AlO₄ and AlO₅ polyhedra constitute the predominant structural motifs and 436 there are only minimal fractions of AlO₆ octahedra.

The relative fractions of OAl_x species (x = 2, 3 or 4) from the RMC model obtained by using $r_{\text{cut}} = 2.5 \text{ Å}$ are compared in Fig. 7(c) to the relative fractions obtained for several other models.^{48,53,54,61,63} The results show that the majority of oxygen atoms are shared between three AlO_x units. The dependence of the relative fractions of OAl_x species on r_{cut} for the RMC model (Fig. 7(d)) shows that this is the dominant connection type for a broad range of cut-off distances.



Fig. 7. (a) The distribution of AlO_x units (x = 3, 4, 5 or 6) as obtained for a cut-off distance $r_{cut} = 2.5$ Å 444 for the RMC model (gray bars) compared to the models of Landron et al.,⁴⁸ Winkler et al.,⁶³ Hoang and 445 Oh,⁵⁴ Jahn and Madden⁵³ and Du and Corrales.⁶¹ (b) The dependence of the fractions of AlO_x units on 446 r_{cut} for the RMC model when x = 3 (open (blue) circles), x = 4 (solid (black) circles), x = 5 (open (black) 447 triangles) or x = 6 (solid (blue) triangles). (c) The distribution of OAl_x units (x = 2, 3 or 4) as obtained for 448 $r_{\rm cut} = 2.5$ Å for the RMC model (gray bars) compared to the models of Landron *et al.*,⁴⁸ Winkler *et al.*,⁶³ 449 Hoang and Oh,⁵⁴ Jahn and Madden⁵³ and Du and Corrales.⁶¹ (d) The dependence of the fractions of OAl_x 450 units on the cut-off distance r_{cut} for the RMC model when x = 1 (open (blue) circles), x = 2 (open (black) 451 452 triangles), x = 3 (solid (black) circles) or x = 4 (solid (blue) triangles). The vertical broken lines in (b) and 453 (d) correspond to the cut-off distances used for the histograms shown in (a) and (c).

It is instructive to identify the different subspecies in the RMC model. Al4 will be used to denote aluminum atoms in units that are coordinated to 4 or fewer oxygen atoms, Al5 will be used to denote aluminum atoms in units that are to coordinated to 5 or more oxygen atoms, O2 will be used to denote oxygen atoms that are coordinated to two or fewer Al atoms, and O3 will be used to denote oxygen atoms that are coordinated to 3 or more Al atoms. From Fig. 7 it follows that most of the Al4, Al5, O2 and O3 subspecies correspond to AlO₄, AlO₅, OAl₂ and OAl₃ units, respectively. The atomic fractions of the various subspecies are $c_{Al4} = 0.61(2) c_{Al}$, $c_{Al5} = 0.39(2) c_{Al}$, $c_{O2} = 0.19(2) c_{O}$ and $c_{O3} = 0.81(2) c_{O}$.

The coordination numbers of the various aluminum and oxygen subspecies are summarized in Table 2. 461 462 The ratio of the mean number of O3 atoms about a given Al4 atom to the mean number of all O atoms about that Al4 atom, namely \bar{n}_{Al4}^{O3} : \bar{n}_{Al4}^{O} , shows that 84(1)% of the oxygen atoms in Al4-type units are 463 shared between three or more polyhedra. Likewise, the ratio $\bar{n}_{Al4}^{02}:\bar{n}_{Al4}^{0}$ shows that the remaining 16(1)% 464 of the oxygen atoms in these units are shared by two or fewer polyhedra. By comparison, the ratio 465 \bar{n}_{A15}^{O3} : \bar{n}_{A15}^{O} shows that 91(1)% of the oxygen atoms in Al5-type units are shared between three or more 466 polyhedra while the ratio \bar{n}_{A15}^{02} : \bar{n}_{A15}^{0} shows that the remaining 9(1)% of the oxygen atoms in these units 467 are shared by two or fewer polyhedra. 468

$ar{n}_{ m Al}^{ m 0}$			$ar{n}_{ m Al}^{ m Al}$					
4.40(4)			8.85(3)					
$\overline{n}_{ m Al4}^{ m O}$		\bar{n}	$ar{n}_{ m A15}^{ m O}$		\overline{n}^{Al}_{Al4}		\overline{n}^{Al}_{Al5}	
3.94(2)		5.11(2)		8.59(8)		9.15(6)		
$ar{n}_{ m Al4}^{ m O2}$	$ar{n}_{ m Al4}^{ m O3}$	$ar{n}_{ m Al5}^{ m O2}$	$ar{n}_{ m Al5}^{ m O3}$	\overline{n}^{Al4}_{Al4}	$ar{n}_{ m Al4}^{ m Al5}$	$ar{n}_{ m Al5}^{ m Al4}$	$ar{n}_{ m Al5}^{ m Al5}$	
0.64(2)	3.30(2)	0.45(2)	4.65(2)	5.25(12)	3.34(12)	5.37(8)	3.78(11)	
$ar{n}^{ m Al}_{ m O}$			\bar{n}_0^0					
2.93(3)			12.90(2)					
$ar{n}_{ m O2}^{ m Al} ar{n}_{ m O3}^{ m Al}$		\overline{n}_{02}^{0}		\overline{n}_{O3}^{O}				
2.00(1) 3.16(1)		12.72(4)		12.93(3)				
$ar{n}_{ m O2}^{ m Al4}$	$ar{n}_{ m O2}^{ m Al5}$	$ar{n}_{ m O3}^{ m Al4}$	$ar{n}_{ m O3}^{ m Al5}$	\bar{n}^{02}_{02}	\bar{n}^{03}_{02}	\bar{n}^{02}_{03}	\bar{n}^{03}_{03}	
1.38(2)	0.62(2)	1.67(3)	1.49(3)	2.33(6)	10.39(5)	2.43(4)	10.50(4)	

Table 2. The coordination numbers obtained from the RMC model by using cut-off distances r_{cut} of 2.5 Å for the Al-O or O-Al correlations and 4.0 Å for the Al-Al or O-O correlations. The uncertainties were calculated from the variation between 20 different configurations. Note that the values of \bar{n}_{Al4}^{0} and \bar{n}_{Al5}^{0} are not equal to integers because Al4 denotes Al atoms in both AlO₃ and AlO₄ units while Al5 denotes Al atoms in both AlO₅ and AlO₆ units.

	corner	edge	face
Al – Al	83.4(1)	16.1(1)	0.6(1)
Al4 – Al4	95.72(4)	4.28(4)	-
Al4 – Al5	83.9(2)	16.0(2)	0.1(1)
Al5 – Al5	61.8(4)	35.6(5)	2.5(2)

Table 3. The percentages of corner-, edge- and face-sharing Al-centered polyhedra in the RMC model of liquid Al₂O₃. The polyhedra were also subdivided into Al4- or Al5-type units by using a cut-off distance $r_{cut} = 2.5$ Å (see the text), and the percentages of corner-, edge- and face-sharing Al4-Al4, Al4-Al5 and Al5-Al5 connections are also listed. 480 To investigate the tendency of Aly-type units (y = 4 or 5) to cluster around Alx-type units (x = 4 or 5), a 481 preference factor f_{Alx}^{Aly} is defined where

482
$$f_{Alx}^{Aly} = \left(\frac{\bar{n}_{Alx}^{Aly}}{c_{Aly}}\right) / \left(\frac{\bar{n}_{Alx}^{Al}}{c_{Al}}\right).$$
(7)

If the Al4 and Al5 type units have comparable sizes and are randomly distributed over the Al sites in the system, such that there is no energy penalty in exchanging one subspecies for another, the partial pairdistribution functions for the aluminum subspecies $g_{AlxAly}(r)$ will all be equal to $g_{AlAl}(r)$.⁹⁵ In this case it follows from Eq. (2) that $\bar{n}_{Alx}^{Aly}/c_{Aly} = \bar{n}_{Alx}^{Al}/c_{Al}$ such that $f_{Alx}^{Aly} = 1$. By comparison, if there is a preference for the Al sites around Alx to be occupied by Aly-type atoms, then a larger coordination number \bar{n}_{Alx}^{Aly} is expected such that $f_{Alx}^{Aly} > 1$. Similarly, a dislike for the Al sites around Alx to be occupied by Aly-type aluminum will lead to $f_{Alx}^{Aly} < 1$.

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The preference factors found for the RMC model using the coordination numbers from Table 2 are f_{Al4}^{Al4} = 1.00(3), $f_{Al4}^{Al5} = 1.00(4)$, $f_{Al5}^{Al4} = 0.96(2)$ and $f_{Al5}^{Al5} = 1.06(3)$. They indicate no particular preference for clustering of one type of aluminum subspecies about Al4-type units, but a small preference for Al5-type units to connect to other Al5-type units. This observation was checked by treating liquid alumina as a pseudo-binary mixture of Al4- and Al5-type units and constructing the Bhatia-Thornton concentrationconcentration partial pair distribution function^{95,96}

$$g_{CC}(r) = c_{Al4}c_{Al5}[g_{Al4Al4}(r) + g_{Al5Al5}(r) - 2g_{Al4Al5}(r)].$$
(8)

The resultant function is essentially flat and featureless (Fig. 8), consistent with $g_{Al4Al4}(r) \cong$ 497 $g_{A15A15}(r) \cong g_{A14A15}(r)$ and the ambiguity in defining the polyhedra units, pointing to a fairly uniform 498 distribution of polyhedra over the aluminum sites. There is, however, a small bump in $g_{CC}(r)$ at the first 499 peak position in $g_{A15A15}(r)$, indicating a small preference for like neighbors at this distance. The first 500 peak in $g_{Al5Al5}(r)$ occurs at a smaller distance than the first peak in $g_{AlAl}(r)$, consistent with the 501 relatively large fraction of edge-sharing configurations between two Al5-type units (Table 3). By 502 comparison, the molecular dynamics model of Hemmati et al.³⁴ showed a rise in the Al-Al partial 503 structure factor for AlO₆ units at Q < 1 Å⁻¹, suggesting a clustering of AlO₆ octahedra. The density for this 504 model (3.97 g cm⁻³) was, however, about 35% higher than the experimental value for the liquid at ambient 505 506 pressure (Fig. 2), being more representative of the solid phase.

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Table 3 lists the percentages of different polyhedral connections in the RMC model of liquid alumina.
The Alx-type units are mostly corner-sharing (~83%) but there is also a significant fraction of edge-

510 sharing configurations (~16%). Most of the connections between two Al4-type units are corner-sharing, 511 and as concerns the oxygen atoms in Al4-type units, the fractions joined to one, two or three other Al4-512 type units are 38(1), 46(1) and 15(1) %, respectively. Since most of the Al4-type units correspond to AlO_4 tetrahedra, around 15(1) % of the corners of these units are shared between three AlO_4 tetrahedra 513 *i.e.* there are non-negligible numbers of oxygen tri-clusters. Edge-sharing conformations account for 1/3 514 of the connections between two Al5-type units and about 1/6 of the connections between Al4- and Al5-515 516 type units. Of the oxygen atoms in Al5-type units, only 14(1)% are shared between three Al5-type units. 517 Since most of the oxygen atoms are threefold coordinated and O3-(Al5)₃ connections are a minority, it follows that the dominant connection type is between three mixed Al4- and Al5-type units, *i.e.*, threefold 518 519 coordinated oxygen atoms are shared predominantly between one or two AlO_4 units and two or one AlO_5 520 units.

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In summary, the analysis of the RMC-refined MD model gives a picture of a mixed polyhedral liquid 522 523 where there are $\sim 2/3$ AlO₄ units and $\sim 1/3$ AlO₅ units and where the majority of oxygen atoms are threefold coordinated to Al atoms (Fig. 7). The two polyhedral types are predominantly corner-sharing, 524 but there are substantial numbers of edge-sharing connections, where about 1/3 of the AlO₅ units edge-525 526 share with other AlO₅ units and about 1/6 of the AlO₅ units edge-share with AlO₄ units (Table 3). Since the ratio \bar{n}_{Al4}^{O2} : \bar{n}_{Al4}^{O} is 16(1)% whereas the ratio \bar{n}_{Al5}^{O2} : \bar{n}_{Al5}^{O} is 9(1)% it follows that the AlO₄ units are more 527 likely to be connected by twofold-coordinated oxygen atoms than are AlO_5 units. Also, less than 5% of 528 529 the AlO₄ units edge-share with other AlO₄ units (Table 3), which means that the majority of these doubly-530 shared oxygen atoms should correspond to ordinary corner-sharing connections between two tetrahedra. 531 Fig. 9 shows a schematic of the major polyhedral connection types based on this information.

532



Fig. 8. The Bhatia-Thornton concentration-concentration partial pair-distribution function $g_{CC}(r)$ as constructed from $g_{Al4Al4}(r)$, $g_{Al4Al5}(r)$ and $g_{Al5Al5}(r)$ by using Eq. (8) after treating liquid alumina as a pseudo-binary mixture of Al4- and Al5-type units (see the text). For comparison, each $g_{AlxAly}(r)$ function is compared to the Al-Al partial pair-distribution function $g_{AlAl}(r)$ as constructed before a subdivision into Al4- and Al5-type units is made (broken (blue) curves).



Fig. 9. Schematic to show the most prevalent polyhedra and their connectivity in liquid alumina where solid or broken squares represent AlO_5 polyhedra and solid or broken triangles represent AlO_4 tetrahedra. The edge- and corner-sharing configurations shown in (a) and (c) are less abundant than the configurations shown in (b) where a corner is shared by 3 polyhedra. The most common arrangement found in the RMC model corresponds to a threefold coordinated oxygen atom linked by their corners to one or two AlO_4 units and two or one AlO_5 units. The thick (red) lines are drawn as a guide to the interpolyhedral Al-O-Al angle for each bonding scheme.

550 **C. Distortion of the polyhedral units**

551 To investigate the effect of the high oxygen-atom connectivity on the regularity of the polyhedral units, the partial pair-distribution functions $g_{AlxO}(r)$ were investigated for the RMC model. As shown in 552 Fig. 10, the first peak in $g_{Al40}(r)$ at 1.78 Å is sharper and more symmetric than the first peak in $g_{Al50}(r)$ 553 at 1.83 Å. The high-r tail to the first peak in the overall Al-O partial pair-distribution function $g_{AlO}(r)$ 554 therefore has a larger contribution in the range 2.1–2.5 Å from $g_{A150}(r)$, indicating that A15-type units 555 556 have a wider range of Al-O bond distances than Al4-type units. For comparison, in the andalucite polymorph of Al₂SiO₅, the Si atoms are 4-fold coordinated and the Al atoms are either 5-fold or 6-fold 557 coordinated.⁹⁷⁻⁹⁹ Under ambient conditions, the AlO₅ units form distorted trigonal bipyramids that share a 558 common edge with four Al-O bonds in the range 1.81 – 1.84 Å and a longer Al-O bond at 1.89 Å whose 559 length is relatively more temperature dependent.⁹⁷ 560

Further splitting of $g_{Al4O}(r)$ into its contributions from $g_{Al4O2}(r)$ and $g_{Al4O3}(r)$, where the O2 and O3 oxygen atoms are predominantly twofold or threefold coordinated, respectively, reveals a nearly symmetrical first peak in $g_{Al4O2}(r)$ centered at 1.76 Å with only a small tail at distances greater than 2.1Å, as expected for regular corner-sharing tetrahedra (Fig. 10). In comparison, the first peak in $g_{Al4O3}(r)$ occurs at a longer distance of 1.79 Å and has a notable high-*r* tail in the 2.1-2.4 Å region. This indicates that the packing constraints associated with the formation of oxygen tri-clusters lead to a greater distortion of the tetrahedral units.

568 To investigate the distortion of the AlO₅ polyhedra, it is convenient first to consider square pyramidal and trigonal bipyramidal units which can be easily inter-converted by a reorientation of axes.¹⁰⁰ For a regular 569 square pyramidal conformation having equal O-O distances, the Al-O distances are equal if the Al atom is 570 placed at the center of the base, and the three intra-polyhedral O-Al-O angles are $\alpha' = 90^\circ$, $\beta' = 90^\circ$ and γ' 571 = 180° with relative weightings of 4, 4 and 2, respectively (Fig. 11). Alternatively, if the Al atom is 572 573 displaced towards the apex by a distance h/5, where h is the base-to-apex distance (this configuration gives the unit a zero dipole moment), then four of the Al-O distances are 1.02h, the other is 0.8h and the 574 intra-polyhedral angles become $\alpha' = 87.80^\circ$, $\beta' = 101.31^\circ$ and $\gamma' = 157.38^\circ$. Also, if the Al is kept at a 575 576 distance h/5 above the base but h is now elongated to give equal Al-O distances, the intra-polyhedral angles become $\alpha' = 86.42^\circ$, $\beta' = 104.48^\circ$ and $\gamma' = 151.04^\circ$. By comparison, if the Al atom is placed in the 577 578 center of a regular trigonal bipyramid having equal O-O distances, then two of the Al-O distances are greater than the other three by a factor of $\sqrt{2}$, and the intra-polyhedral O-Al-O angles are $\alpha = 90^\circ$, $\beta =$ 579 120° and $\gamma = 180^{\circ}$ with relative weightings of 6, 3, and 1, respectively (Fig. 11). 580

581 Visual inspection of the MD and RMC models showed significant distortion of the AlO₅ polyhedra with a 582 wide range of conformations, ranging from broadly trigonal bipyramidal to square pyramidal. This 583 observation was confirmed for the RMC model by calculating the intra-polyhedral O-Alx-O and interpolyhedral Alx-O-Alx bond angle distributions $B(\theta)$ which are plotted in Fig. 11 as $B(\theta)/\sin\theta$ in order 584 to remove the effect of the finite sampling volume such that a peak at $\theta \approx 180^{\circ}$ will not, for example, be 585 artificially suppressed.¹⁰¹ As discussed in Sec. VB, the majority (91(1)%) of the oxygen atoms in Al5-586 type units are shared between three or more polyhedra such that the O3-A15-O3 bond-angle distribution 587 588 accounts for the majority of connections. This bond-angle distribution has a broad main peak at $86(1)^{\circ}$ 589 with a shoulder in the region 105-120° followed by a steady increase over the region 140-170°, in line 590 with the features expected for distorted trigonal bipyramidal and square pyramidal AlO₅ units.

The intra-tetrahedral O2-Al4-O2 and O3-Al4-O3 bond-angle distributions have peaks at $106(1)^{\circ}$ and $101(1)^{\circ}$ as compared to an O-Al-O bond angle of 109.47° for regular tetrahedra (Fig. 11). This indicates that the tetrahedra linked by threefold coordinated oxygen atoms are more distorted than those linked by twofold-coordinated oxygen atoms.

595 The Al5-O3-Al5 bond-angle distribution describes the vast majority of connections between two Al5-type units and has a peak around 92-98°, consistent with a significant fraction of edge-sharing AlO₅ units, 596 597 followed by a shoulder in the range 120-160°, which is therefore a feature associated with a large fraction 598 of AlO₅ units triply-shared by oxygen corners. In comparison, the small magnitude of the Al4-O3-Al4 bond-angle distribution below 100° supports the formation of only a small number of edge-sharing 599 600 tetrahedra, while the peak at 116° must be associated with the formation of oxygen tri-clusters wherein an 601 oxygen atom is shared between three AlO₄ units. The broad feature in the Al4-O2-Al4 bond-angle 602 distribution starting at $\sim 120^{\circ}$ is consistent with the formation of corner-sharing AlO₄ units as observed in 603 systems like glassy GeO₂ (where the peak in the bond-angle distribution is around 130°) and SiO₂ (where the peak in the bond-angle distribution is around 150°).^{81,102,103} 604



Fig. 10. The partial pair-distribution function $g_{AlO}(r)$ obtained from the RMC model (thick solid (black) 606 curve) and its contributions from $g_{Al40}(r)$ (broken (red) curve) and $g_{Al50}(r)$ (solid (black) curve). The 607 inset shows the further breakdown of $g_{Al40}(r)$ into its contributions from $g_{Al402}(r)$ and $g_{Al403}(r)$ 608 609 where the predominantly tetrahedral Al4-type units are linked either by predominantly threefold 610 coordinated oxygen atoms O3 corresponding to oxygen tri-clusters (solid (black) curve), or by 611 predominantly twofold coordinated oxygen atoms O2 (broken (red) curve). The dotted (gray) curve is a 612 Gaussian drawn to highlight the symmetry of the first peak in $g_{Al4O2}(r)$. By comparison, the first peak in $g_{Al403}(r)$, associated with predominantly threefold coordinated oxygen atoms, is more asymmetric in 613 614 that it has a high-*r* tail.



617 Fig. 11. Top: Sketches of the square pyramidal (left) and trigonal bipyramidal (right) AlO_5 configurations where the intra-polyhedral angles are denoted by α' , β' and γ' or α , β and γ , respectively. Bottom: 618 Several of the (a) inter-polyhedral Al-O-Al and (b) intra-polyhedral O-Al-O bond-angle distributions 619 620 obtained from the RMC model. In (a) the Al5-O3-Al5 (broken (blue) curve), Al4-O3-Al4 (solid (black) 621 curve) and Al4-O2-Al4 (broken (gray) curve) bond-angle distributions are given where O2 and O3 622 represent predominantly twofold and threefold coordinated oxygen atoms, respectively. The vertical broken lines labeled a, b and c indicate the approximate angles corresponding to three main features of 623 the liquid structure, namely $a \sim 90^{\circ}$ for edge-sharing AlO₅-AlO₅ or AlO₅-AlO₄ connections, $b \sim 120^{\circ}$ for 624 threefold coordinated oxygen atoms linked to three AlO₄/AlO₅ units by their corners, and $c \sim 140^{\circ}$ for 625 626 twofold coordinated oxygen atoms linked to two AlO₄ tetrahedra by their corners. In (b) the O3-Al5-O3 627 (broken (blue) curve), O3-Al4-O3 (solid (black) curve) and O2-Al4-O2 (short broken (gray) curve) bond-628 angle distributions are given, and the vertical broken line corresponds to the intra-tetrahedral angle of 629 109.47°.

630 VI. Conclusions

631 The structure of liquid Al_2O_3 close to its melting point was investigated by using neutron and x-ray diffraction, and a detailed atomistic model was constructed by using RMC to refine the MD model of Du 632 and Corrales⁶¹ which was already in good agreement with the experimental results. From the RMC model 633 634 we find that, although the exact ratio of AlO₄ to AlO₅ polyhedra is dependent on the precise value chosen for the cut-off distance r_{cut} due to the presence of a large-r tail in $g_{AlO}(r)$, roughly two thirds of the 635 structural units are AlO₄ tetrahedra and one third of the structural units are AlO₅ polyhedra. Only small 636 fractions of AlO₃ and AlO₆ polyhedra could be found. This model for the liquid, in which AlO₄ 637 tetrahedra are the predominant structural motifs, is consistent with the available NMR data.⁴⁹⁻⁵² Thus, the 638 density decrease of 20–24% on melting the thermodynamically stable crystal structure of α -Al₂O₃ 639 640 (Refs. 14, 43) is accompanied by a breakdown of octahedral AlO₆ motifs.

641 The AlO_x units are highly connected with 81(2)% of the oxygen atoms linked to three or more polyhedra. The majority of these oxygen atoms are triply-shared between one or two AlO_4 units and two or one AlO_5 642 units, consistent with the abundance of these polyhedra in the melt and their fairly uniform spatial 643 distribution. This absence of clustering for like-type structural motifs at ambient pressure contrasts with a 644 previous report³⁴ and does not suggest the vicinity of a first-order liquid-liquid phase transition. The 645 majority of Al-O-Al connections are corner-sharing (83%) although there is a significant minority of 646 647 these connections that are edge-sharing (16%). Of the latter, about 1/3 of the AlO₅-AlO₅ connections are edge-sharing as compared to 1/6 of the AlO₅-AlO₄ connections. The geometry of the AlO₅ units ranges 648 from trigonal bipyramidal to square pyramidal. The nature of the structural units and their connectivity in 649 the liquid accounts for the absence of glass formation in Al₂O₃ in accordance with Zachariasen's rules¹⁰⁴ 650 651 since (i) many of the oxygen atoms are linked to more than two Al atoms, (ii) a significant fraction of Al 652 atoms have a coordination number in excess of four, and (iii) many of the structural motifs are edge-653 sharing. When mixed with materials like CaO the liquid does, however, become a very fragile glass-654 former where the temperature dependence of the viscosity is likely to be linked to several of the topological features found in liquid Al₂O₃, such as edge-sharing Al-centered polyhedral and threefold 655 coordinated oxygen atoms.¹⁰⁵⁻¹⁰⁷ 656

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